Partial User References of Desktop & in-line Robotic Machines supplied



SNo.	Customer's Name & City			
1	Amphenol, Chennai	10		
2	Bharat FIH Limited, Kancheepuram	4		
3	Danlaw Electronics Assembly Ltd., Goa	2		
4	Flash, Pune	1		
5	Flexi Efficads Pvt. Ltd., Bangalore	1		
6	IHD Industries Pvt. Ltd.	1		
7	Intelux Electronics Pvt. Ltd., Pune	1		
8	Interface, Gurgaon	1		
9	Kostal India Pvt. Ltd., Vellore	10		
10	Mag Power, Pune	1		
11	Minda Stoneridge, Pune (in repeat orders)	12		
12	Mindarika, Gurgaon	1		
13	MUP Electronics Nashik	1		
14	Nidec, Neemrana (Japanese MNC)	40		
15	Nidec Industrial Automation Hubli	2		

SNo.	Customer's Name & City	Qty
16	Nokia, Chennai	2
17	Prama Hikvision India Pvt. Ltd,. Pune	9
18	Precision Electronics, Hyderabad	1
19	Reanu Micro Electronics Pvt. Ltd., Pune	1
20	Rising Stars Mobile (I) Pvt. Ltd., Kancheepuram	5
21	Sahyadri Udyog, Pune	1
22	Schneider Electric India Pvt. Ltd., Bangalore	1
23	Shakti Pumps (I) Ltd., Pithampur	1
24	Siddharth One, Mumbai	1
25	Sritech Electronics, Bangalore	1
26	Sumitron Exports Pvt. Ltd., Delhi	7
27	Swaran Enterprises, Gurgaon	1
28	Tymtix, Bangalore	1
29	Vijay Electricals, Ahmednagar	1
30	Vishal Engineering Company, Pune	3



We supply incredibly high reliability proven (customers are using for more than 12 years now) robotics solutions for different soldering applications, with support and spare parts back-up

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Dual Soldering Heads provide parallel soldering on 2 contacts at same time



Scope of Supply:

- · 3-Axis Dual Head Soldering Robot
- · Hand-held Teaching Pendant
- Soldering & Wire Feeding Controller
- · Soldering & Wire Feeding Head
- 911G Series Soldering Tip
- Soldering Tip Cleaning System

Features

Motion Platform

E-Series Soldering Platform is of high speed & high accuracy with low noise, closed-loop control of Y-axis, no lost steps, strong load capacity, easy maintenance, rich I/O interfaces, support MES to read local data and expand operation use, two-hand start (optional), ESD safe

Heating Controller

QUICK378FA Heating Controller uses high frequency eddy current heating for stable and reliable temperature, fast thermal recovery, RS-485 interface for real-time monitoring and to set parameters like temperature, solder feeding etc, alarm for abnormal temperature and solder shortage etc.

Soldering Pencil

QUICK9018M Soldering Pencil has front temperature sensor for quick sensing of solder joint temperature fluctuation and rapid thermal recovery.

Solder Feeder

QUICK371TAA, small size and high precision. controlled by precision stepper motor, the minimum solder feeding length can reach 0.1mm, solder shortage and block alarm function available.

Teaching Pendant

QUICK9011D Teaching Pendant, supports array and group functions, with the function of side points, and supports various processes such as single-step operation, integral machining, simulated operation and automatic circular

Specifications		Model: ET9383ED-BB1	Model: ET9483ED-BB1	
Input Supply		100-240V AC, 50 Hz	100-240V AC, 50 Hz	
Heating Controller Power		200W	200W	
Power Consumption		700W	700W	
Temperature Range		50 ∼ 500°C	50 ∼ 500°C	
Number of Axis		3	3	
Marramant Danier	X & Y	300mm	400mm	
Movement Range	Z	100mm	100mm	
Moving Speed	X & Y	0.1 ~ 800mm/sec	0.1 ~ 800mm/sec	
woving Speed	Z	0.1 ~ 300mm/sec	0.1 ~ 300mm/sec	
Repeat Accuracy	X, Y & Z	±0.01mm	±0.01mm	
Operating Range		300 x 240mm	400 x 340mm	
Maximum Daylood	Z-Axis	5 kg	5 kg	
Maximum Payload	Platform	8 kg	8 kg	
Dimensions (WxDxH)		690 x 615 x 765 mm	790 x 715 x 765 mm	
Weight		40 kg	45 kg	

Warranty is 12 months from the date of invoice. It excludes all consumable parts as

On-site services can be provided at extra charges
Heating Elements, Temperature Sensors, Soldering Tips, Cleaning Sponges etc., and any sort of mechanically damaged parts.

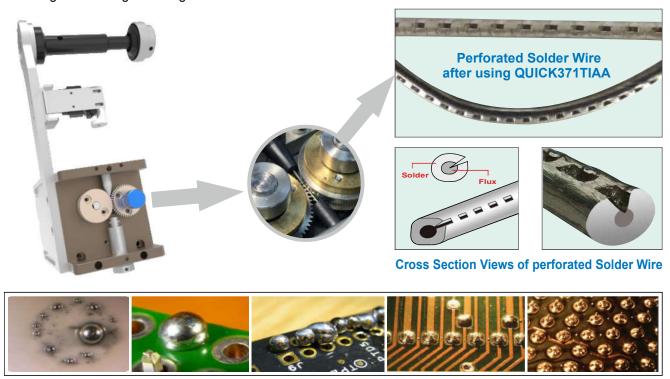
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avoids solder balls formation during soldering

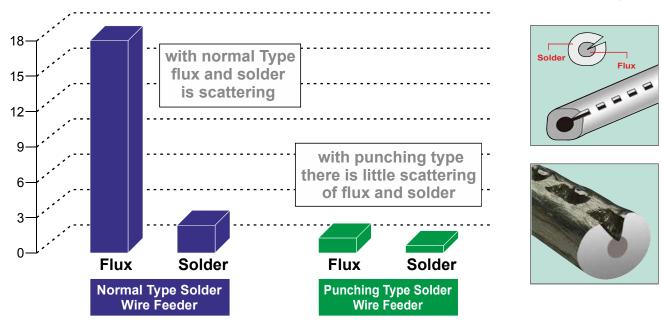
Selection of Solder Wire Feeder is also critical and important to avoid Solder Balls formation and splashing of solder and flux during Soldering

Latest Technology Punching/Perforated Type We recommend latest technology Punching type Soldering Wire Feeder for Robotic Soldering which punches holes in soldering wires at regular interval and allows better Flux flow and out-gassing during the soldering process which avoids SOLDER FLUX SPLASHES and avoids formation of Soldering Balls during soldering



Various examples of solder ball formation during soldering with normal type Feeding Unit

Graphical representation of micro Solder Balls and Flux Scattering



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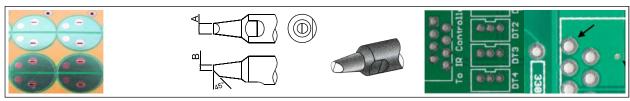


Customized Soldering Robot Tips are possible to meet specific requirements

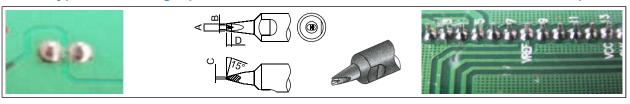
Why selection of correct Soldering Tip is critical and important to ensure quality of each Soldering Joint and also to achieve practically zero rejection for Solder Joints

Soldering Tip selection plays an important role to optimize soldering quality. That is why it is necessary to select the most suitable Soldering Tip. Below are few illustrations for selection of Soldering Tips for different applications.

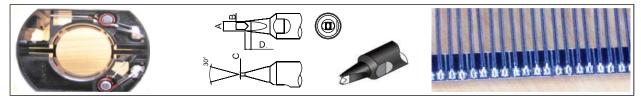
PC type of Soldering Tip is recommended for large pads



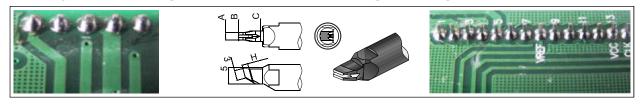
DV1 type of Soldering Tip is recommended for thru hole leads & connector/LCD pins



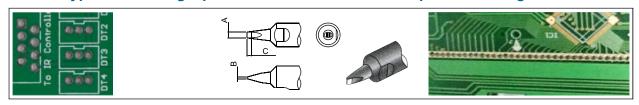
DV2 type of Soldering Tip is recommended for wire harnessing



N type of Soldering Tip is recommended for drag soldering of row of connectors



D type of Soldering Tip is recommended for line and point soldering on PCBs



We will be able to help you to select correct Soldering Tip, for that we need following from you:

- a) Photo/s of your Jobs on which you want to solder
- b) Photo/s of your components which you want to solder

Please either email these at romesh1947@gmail.com or Whatsapp on Cell: 9316134502

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Wide range of Very Long-Life Soldering Tips for Soldering Robots



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Customized Soldering Robot Tips are possible to meet specific requirements

911B, 911G, 912 and 913-Series Soldering Tips for various Soldering Robots

Types	Part Number	Size (A)	Size (B)	Size (C)	Size (D)
Sloped Type	*** -10PC	1.0mm	0.5mm		
	*** -13PC	1.3mm	0.65mm		
	*** -16PC	1.6mm	0.8mm		
	*** -20PC	2.0mm	1.0mm		
a.	*** -24PC	2.4mm	1.2mm		
	*** -30PC	3.0mm	1.5mm		
A5"\	*** -40PC	4.0mm	2.0mm		
	*** -16D	1.6mm	0.6mm	1.5mm	
Chisel Type	*** -20D	2.0mm	0.8mm	1.5mm	
	*** -24D	2.4mm	0.8mm	1.5mm	
	*** -30D	3.0mm	1.0mm	2.0mm	
J	*** -40D	4.0mm	1.2mm	2.5mm	
VV	*** -16DV1	1.6mm	1.0mm	0.6mm	1.5mm
V-Notch Type	*** -20DV1	2.0mm	1.2mm	0.8mm	1.5mm
	*** -24DV1	2.4mm	1.4mm	0.8mm	1.5mm
° 1/5°	*** -30DV1	3.0mm	1.6mm	1.0mm	2.0mm
	*** -40DV1	4.0mm	2.0mm	1.2mm	2.5mm
V-Notch Type	*** -16DV2	1.6mm	1.0mm	0.6mm	1.8mm
	*** -20DV2	2.0mm	1.4mm	0.8mm	1.5mm
	*** -24DV2	2.4mm	1.6mm	0.8mm	2.0mm
	*** -30DV2	3.0mm	2.2mm	1.0mm	2.3mm
	*** -40DV2	4.0mm	3.0mm	1.2mm	2.8mm
N Type	*** -22N08H18	2.2mm	0.8mm	3.2mm	1.8mm
	*** -28N08H15	2.8mm	0.8mm	3.6mm	1.5mm
H	*** -30N10H20	3.0mm	1.0mm	4.0mm	2.0mm
	*** -32N12H23	3.2mm	1.2mm	4.0mm	2.3mm
	*** -32N12H28	3.2mm	1.2mm	4.0mm	2.8mm

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