# Highly reliable 3-Axis Soldering Robots Model ET9383E-BB1 & ET9483E-BB1

#### increases production with less hands • ensures soldering quality for each joint



# Scope of Supply:

- 3-Axis Soldering Robot
- · Hand-held Teaching Pendant
- Soldering & Wire Feeding Controller
- Click here to view Video
  - Soldering & Wire Feeding Head
  - 911G Series Soldering Tip

  - Soldering Tip Cleaning System

# **Features**

#### Motion Platform

E-Series Soldering Platform is of high speed & high accuracy with low noise, closed-loop control of Y-axis, no lost steps, strong load capacity, easy maintenance, rich I/O interfaces, support MES to read local data and expand operation use, two-hand start (optional), ESD safe

reliable & caring since 197

#### **Heating Controller**

QUICK378FA Heating Controller uses high frequency eddy current heating for stable and reliable temperature, fast thermal recovery, RS-485 interface for real-time monitoring and to set parameters like temperature, solder feeding etc. alarm for abnormal temperature and solder shortage etc.

#### Soldering Pencil

QUICK9018M Soldering Pencil has front temperature sensor for quick sensing of solder joint temperature fluctuation and rapid thermal recovery.

#### Solder Feeder

QUICK371TAA, small size and high precision. controlled by precision stepper motor, the minimum solder feeding length can reach 0.1mm, solder shortage and block alarm function available.

#### **Teaching Pendant**

QUICK9011D Teaching Pendant, supports array and group functions, with the function of side points, and supports various processes such as single-step operation, integral machining, simulated operation and automatic circular

Specifications		Model: ET9383E-BB1 Model: ET9483E-BB <sup>+</sup>		
Input Supply		100-240V AC, 50 Hz	100-240V AC, 50 Hz	
Heating Controller Power		200W	200W	
Power Consumption		500W	500W	
Temperature Range		50 ~ 500°C	50 ~ 500°C	
Number of Axis		3	3	
Movement Range	X & Y	300mm	400mm	
	Z	100mm	100mm	
Moving Speed	X & Y	0.1 ~ 800mm/sec	0.1 ~ 800mm/sec	
	Z	0.1 ~ 300mm/sec	0.1 ~ 300mm/sec	
Repeat Accuracy	X, Y & Z	±0.01mm	±0.01mm	
Operating Range		240 x 300mm	340 x 400mm	
Maximum Payload	Z-Axis	5 kg	5 kg	
	Platform	8 kg	8 kg	
Dimensions (WxDxH)		630 x 607 x 730 mm	733 x 710 x 742 mm	
Weight		40 kg	45 kg	

Warranty is 12 months from the date of invoice. It excludes all consumable parts as

#### on-site services can be provided at extra charges

Elements, Temperature Sensors, Soldering Tips, Cleaning Sponges etc., and any sort of mechanically damaged parts. if pre-paid by customer in advance While the information contained herein in, has been carefully compiled to the best of our knowledge, nothing is intended as representation and warranty on our part; and no statement shall be construed as recommendation to infringe any of existing patents. We accept no liability of whatsoever for any faults and errors in the information contained herein. Contents of this catalogue and specifications of the products, are subject to change without notice due to continuous improvements.

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# Few user references (many with repeat orders) in India for Robotic solutions by Quick

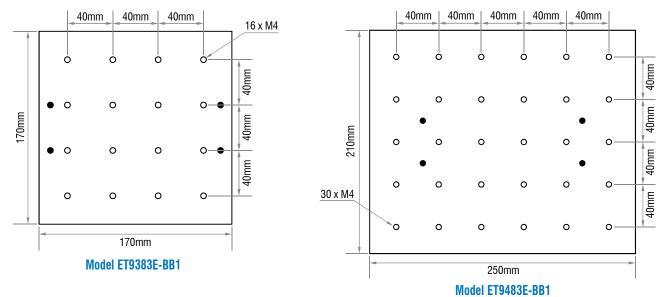
- Minda Stoneridge, Pune (more than 10 in repeat....repeat orders in the last 3 years)
- Amphenol, Chennai (repeat orders)
- · Mag Power, Pune
- Mindarika, Gurgaon
- Nidec, Neemrana (Japanese MNC) more than 10

- Interface, Gurgaon
- Nokia, Chennai (repeat orders)
- Precision Electronics Hyderabad

reliable & caring since 1976

- Flash. Pune
- BG LI-IN. Aurangabad
- Tymtix, Bangalore

# Plateform Layout of Soldering Robots to prepare PCB Fixture as per your applications



# **Optionally available Accessories for these Soldering Robots**

#### **Tip Position Calibration Device Model QUICK9036**

- High positioning precision of 0.02mm
- · Long life as it uses photo-electric non-contact type of test
- One key operation, just press "Calibrate" to complete while calibrating the tips position
- Automatically calibrate the coordinates after replacing the tip, eliminate to coordinates differences occur due to
- Suitable for many applications in 3-axis and 4-axis Robots

### Nitrogen Generator Model QUICK9036

· No need of the power supply, just need compressed air

tip replacement

- Provide Nitrogen with the purity of 99.9%
- Used with QUICK9018BMT Soldering Pencil to improve the soldering efficiency

Powerful Fumes Extraction System Model FumePR0101-50LC 

Burn-proof type

Fume Absorbers

Solder Pot. R&D lab etc. No Plumbing required

Just position on the Table as needed

#### **Scope of Supply**

- 1xFumePR0101 Main Extraction Unit
- 1xExtraction Arm (50mm dia, 1.2m long)
- 1xRound Fume Absorbing Hood
- 1xSpeed Control Regulator
- 5xSpare Pre-Filters

#### Solder Wire Feeder Model QUICK371TIAA

The Feeder in this version is adapted to be mounted in the upper part of the robot's head (on the housing). The wire feeding mechanism is based on a stepper motor and a cutting gear system. The cut of the solder wire translates into better flux flow, less spatter and its more effective operation.



Available for 0.5mm to 1.2mm dia solder wires

on-site services can be provided at extra charges if pre-paid by customer in advance

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anywhere on table

Rigid Gooseneck

Arms can be

positioned

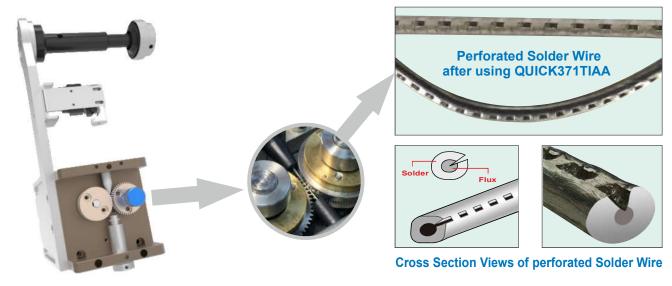




# avoids solder balls formation during soldering

# Selection of Solder Wire Feeder is also critical and important to avoid Solder Balls formation and splashing of solder and flux during Soldering

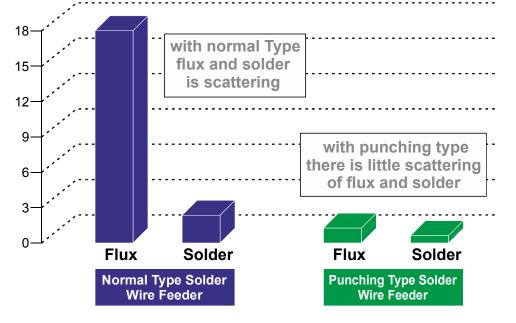
Latest Technology Punching/Perforated Type We recommend latest technology Punching type Soldering Wire Feeder for Robotic Soldering which punches holes in soldering wires at regular interval and allows better Flux flow and out-gassing during the soldering process which avoids SOLDER FLUX SPLASHES and avoids formation of Soldering Balls during soldering

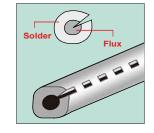


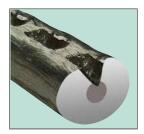


Various examples of solder ball formation during soldering with normal type Feeding Unit

# Graphical representation of micro Solder Balls and Flux Scattering







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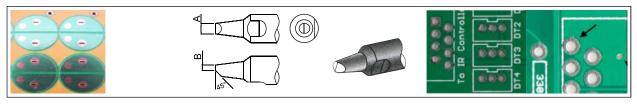


## Customized Soldering Robot Tips are possible to meet specific requirements

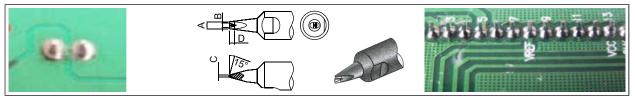
#### Why selection of correct Soldering Tip is critical and important to ensure quality of each Soldering Joint and also to achieve practically zero rejection for Solder Joints

Soldering Tip selection plays an important role to optimize soldering quality. That is why it is necessary to select the most suitable Soldering Tip. Below are few illustrations for selection of Soldering Tips for different applications.

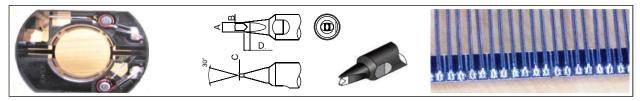
# PC type of Soldering Tip is recommended for large pads



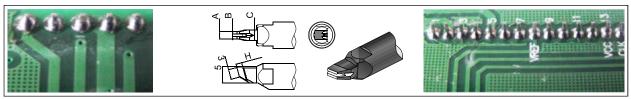
# DV1 type of Soldering Tip is recommended for thru hole leads & connector/LCD pins



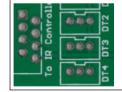
# DV2 type of Soldering Tip is recommended for wire harnessing



# N type of Soldering Tip is recommended for drag soldering of row of connectors



# D type of Soldering Tip is recommended for line and point soldering on PCBs





We will be able to help you to select correct Soldering Tip, for that we need following from you:

a) Photo/s of your Jobs on which you want to solder

b) Photo/s of your components which you want to solder

Please either email these at romesh1947@gmail.com or Whatsapp on Cell: 9316134502

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# Customized Soldering Robot Tips are possible to meet specific requirements

# 911B, 911G, 912 and 913-Series Soldering Tips for various Soldering Robots

Types	Part Number	Size (A)	Size (B)	Size (C)	Size (D)
Sloped Type	*** -10PC	1.0mm	0.5mm		
	*** -13PC	1.3mm	0.65mm		
	*** -16PC	1.6mm	0.8mm		
	*** -20PC	2.0mm	1.0mm		
	*** -24PC	2.4mm	1.2mm		
45	*** -30PC	3.0mm	1.5mm		
	*** -40PC	4.0mm	2.0mm		
Chisel Type	*** -16D	1.6mm	0.6mm	1.5mm	
	*** -20D	2.0mm	0.8mm	1.5mm	
	*** -24D	2.4mm	0.8mm	1.5mm	
	*** -30D	3.0mm	1.0mm	2.0mm	
_	*** -40D	4.0mm	1.2mm	2.5mm	
M Notob Tuno	*** -16DV1	1.6mm	1.0mm	0.6mm	1.5mm
V-Notch Type	*** -20DV1	2.0mm	1.2mm	0.8mm	1.5mm
	*** -24DV1	2.4mm	1.4mm	0.8mm	1.5mm
	*** -30DV1	3.0mm	1.6mm	1.0mm	2.0mm
	*** -40DV1	4.0mm	2.0mm	1.2mm	2.5mm
V-Notch Type	*** -16DV2	1.6mm	1.0mm	0.6mm	1.8mm
	*** -20DV2	2.0mm	1.4mm	0.8mm	1.5mm
	*** -24DV2	2.4mm	1.6mm	0.8mm	2.0mm
	*** -30DV2	3.0mm	2.2mm	1.0mm	2.3mm
	*** -40DV2	4.0mm	3.0mm	1.2mm	2.8mm
N Туре	*** -22N08H18	2.2mm	0.8mm	3.2mm	1.8mm
	*** -28N08H15	2.8mm	0.8mm	3.6mm	1.5mm
н	*** -30N10H20	3.0mm	1.0mm	4.0mm	2.0mm
	*** -32N12H23	3.2mm	1.2mm	4.0mm	2.3mm
		3.2mm	1.2mm	4.0mm	2.8mm

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