

Weller®

WX1, WX2, WXD 2



DE Betriebsanleitung
GB Operating Instructions
ES Manual de uso
FR Mode d'emploi
IT Istruzioni per l'uso
PT Manual do utilizador
NL Gebruiksaanwijzing
SV Instruktionsbok
DK Betjeningsvejledning
FI Käyttöohjeet

GR Οδηγίες Λειτουργίας
TR Kullanım kılavuzu
CZ Návod k použití
PL Instrukcja obsługi
HU Üzemeltetési utasítás
SK Návod na používanie
SL Navodila za uporabo
EE Kasutusjuhend
LV Lietosanas instrukcija
LT Naudojimo instrukcija

DE Lieferumfang
GB Included in delivery
ES Piezas suministradas
FR Fourniture
IT Dotazione
PT Fornecimento
NL Omvang van de levering
SV Leveransomfattning
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FI Toimitussisältö

GR Υλικά παράδοσης
TR Teslimat kapsamı
CZ Rozsah dodávky
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HU Szállítási terjedelem
SK Rozsah dodávky
SL Obseg pošiljke
EE Tarne sisu
LV Piegādes komplekts
LT Komplektas



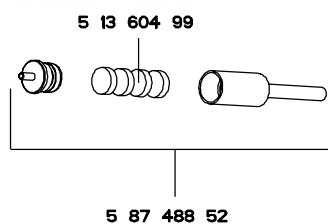
WX 1



WX 2



WXD 2



DE Zubehör
 GB Accessory
 ES Accesorio
 FR Accessoires
 IT Accessorio
 PT Acessório
 NL Toebehoren
 SV Tillbehör
 DK Tilbehør
 FI Lisälaite

GR Εξαρτήματα
 TR Aksesuar
 CZ Příslušenství
 PL Wyposażenie
 HU Tartozék
 SK Príslušenstvo
 SL Oprema
 EE Tarvikud
 LV Piederumi
 LT Priedas

Fast Response 



WXP 65



WXP 120



WXP 200

Active Tip 



WXMP



WXMT

WXD 2



WXDP 120



- WFE 4S/ Zero Smog 6V
- WFE 20D/ Zero Smog 20T
- Zero Smog 4V



- WHP 1000
- WHP 3000 600 W
- WHP 3000 1200 W



PC T005 87 647 11



WFE/WHP T005 87 647 12

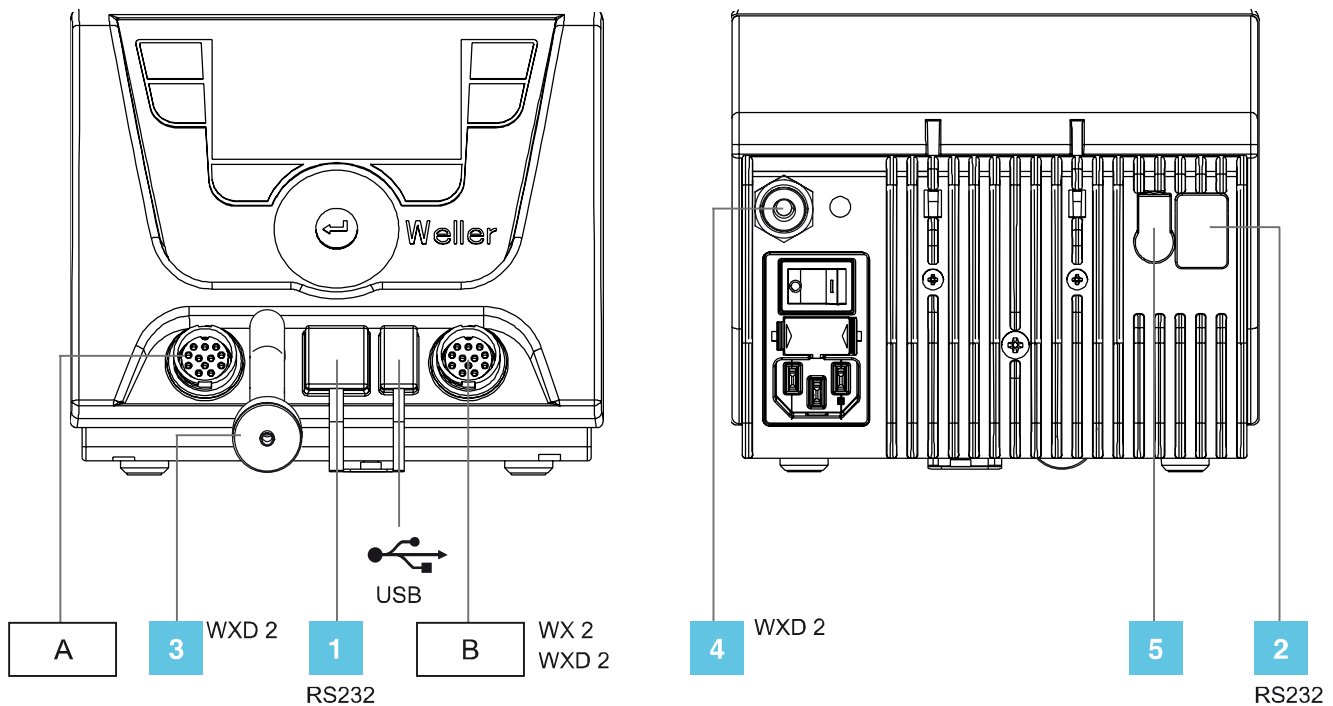


WX T005 87 647 10



WXSB 200

WX1, WX2, WXD2



1 DE Schnittstelle vorne
GB Front port
ES Interfaz en parte delantera
FR Interface avant
IT Interfaccia anteriore
PT Interface dianteira
NL Interface vooraan

SV Port på framsidan
DK Interface for
FI Liitântä edessä
GR Θύρα διεπαφής μπροστά
TR Ön arabirim
CZ Rozhraní vpředu
PL Złącze z przodu

HU Csatlakozó elöl
SK Rozhranie vpredu
SL Vmesnik spredaj
EE Eesmine liides
LV Pieslēgvieta priekšpusē
LT Šasaja priekyje

2 DE Schnittstelle hinten
GB Rear port
ES Interfaz en parte trasera
FR Interface arrière
IT Interfaccia posteriore
PT Interface traseira
NL Interface achteraan

SV Port på baksidan
DK Interface bag
FI Liitântä takana
GR Θύρα διεπαφής πίσω
TR Arka arabirim
CZ Rozhraní vzadu
PL Złącze z tyłu

HU Csatlakozó hátul
SK Rozhranie vzadu
SL Vmesnik zadaj
EE Tagumine liides
LV Pieslēgvieta aizmugurē
LT Šasaja gale

3 DE Vakuumanschluss
GB Vacuum connection
ES Toma de vacío
FR Raccord de vide
IT Collegamento per vuoto
PT Ligação de vácuo
NL Vacuümaansluiting

SV Vakuumanslutning
DK Vakuumtilslutning
FI Tyhjiöliitântä
GR Σύνδεση κενού
TR Vakum bağlantısı
CZ Přípojka vakua
PL Przłącze próżni

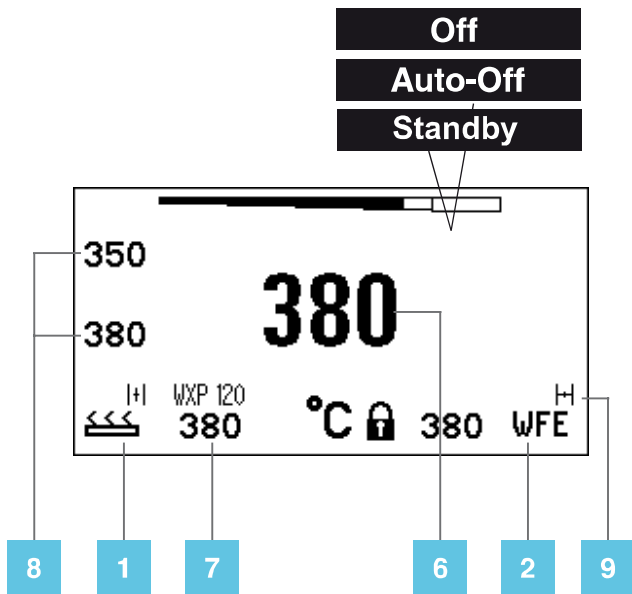
HU Vákuumcsatlakozó
SK Prípojka vákua
SL Priključek za podtlak
EE Vaakumühendus
LV Vakuuma pieslēgums
LT Vakuumo jungtis

4 DE Druckluftanschluss
GB Compressed Air Connection
ES Toma de aire comprimido
FR Raccord d'air comprimé
IT Attacco dell'aria compressa
PT Conector para ar comprimido
NL Persluchtaansluiting
SV Anslutning för tryckluft

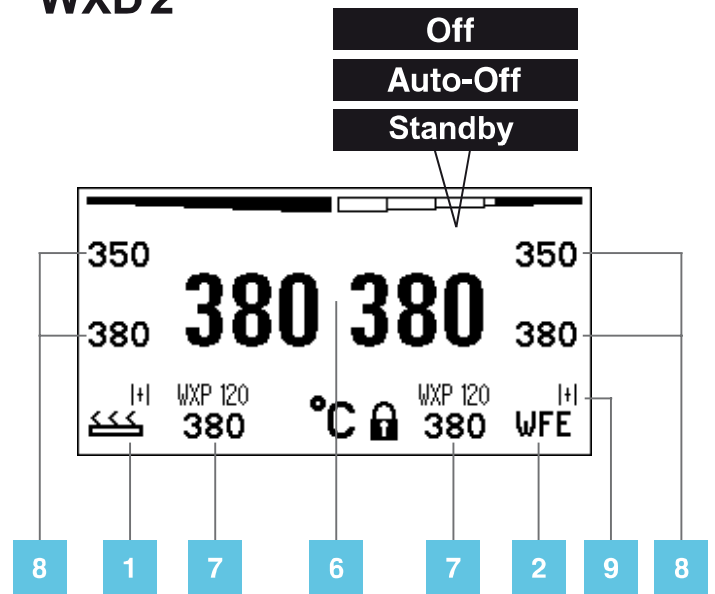
DK Tryklufttilslutning
FI Paineilmaliitântä
GR Σύνδεση του πεπιεσμένου αέρα
TR Basınçlı hava bağlantısı
CZ Přívod stlačeného vzduchu
PL Przewód sprężonego powietrza

HU Hálózati csatlakozás
SK Prívod stlačeného vzduchu
SL Priključek za komprimirani zrak
EE Suruõhuühendus
LV Saspiestā gaisa pieslēgums
LT Suspausto oro jungtis

WX 1



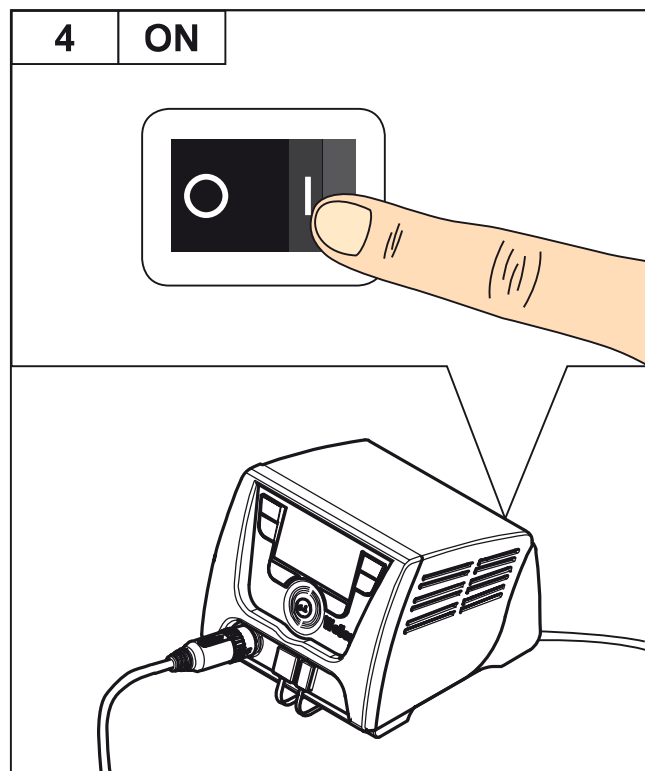
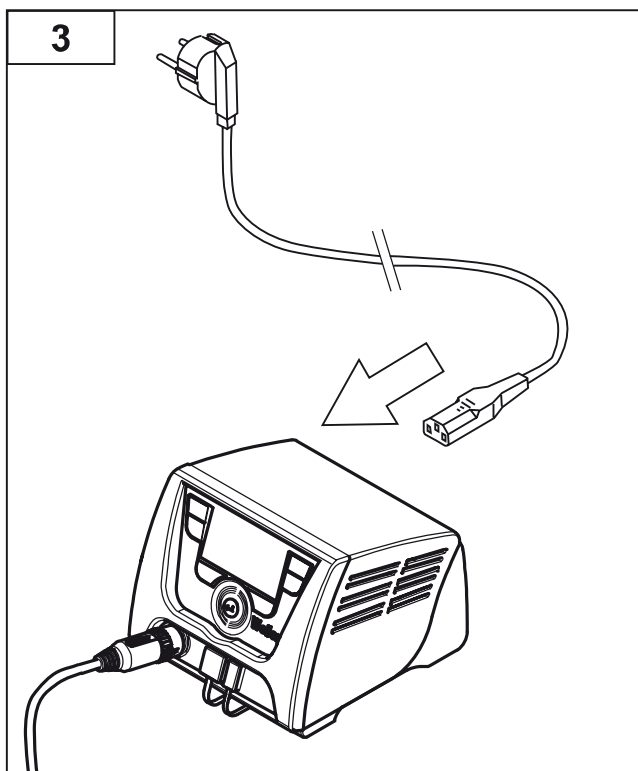
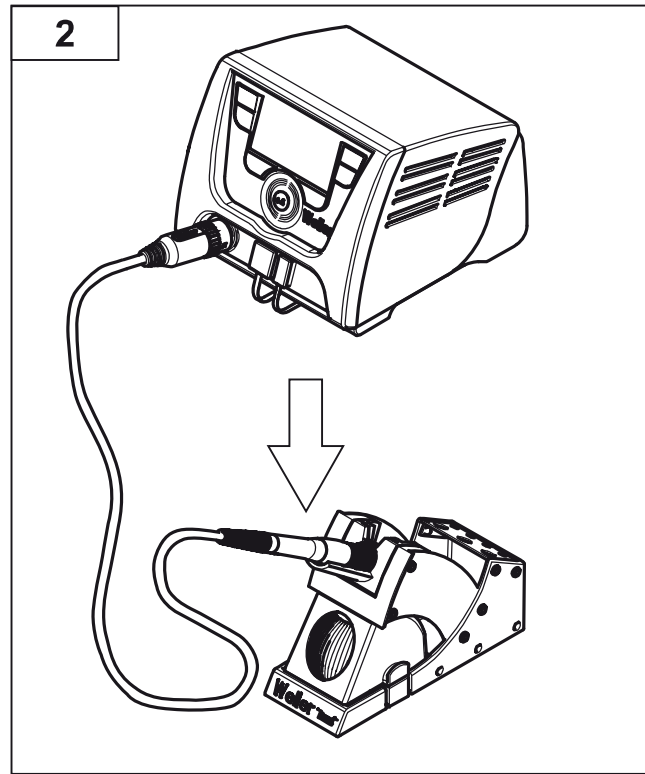
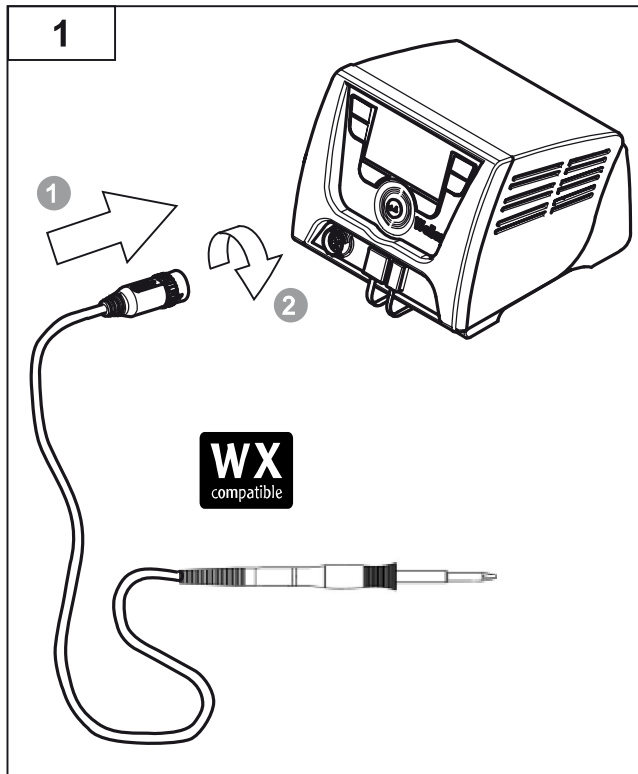
WX 2 WXD 2



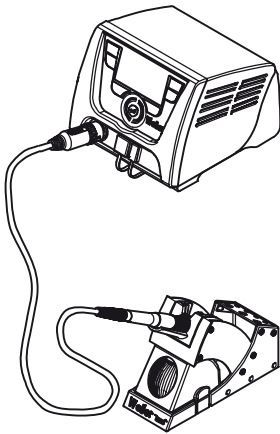
5	DE Potentialausgleich GB Equipotential bonding ES Equipotencial FR Compensation de potentiel IT Compensazione di potenziale PT Equilíbrio do potencial NL Potentiaalvereffening	SV Potentialutjämning DK Spændingsudligning FI Potentiaalinen tasaus GR Εξίσωση δυναμικού TR Potansiyel dengelemesi CZ Vyrovnání potenciálu PL Wyrównanie potencjału	HU Feszültségkiegyenlítő hűvél SK Zásuvka vyrovnania potenciálov SL Vtičnica za izenačevanje potenciala EE Potentsiaalide ühtlustuspuks LV Potenciālu izlīdzināšanas pieslēgvieta LT Potencialo išlyginimo įvorė
6	DE Isttemperatur GB Actual temperature ES Temperatura real FR Température réelle IT Temperatura reale PT Temperatura real NL Werkelijke temperatuur	SV Faktisk temperatur DK Faktisk temperatur FI Todellinen lämpötila GR Πραγματική θερμοκρασία TR Fiili sıcaklık CZ Skutečná teplota PL Temperatura rzeczywista	HU Mért hőmérséklet SK Skutočná teplota SL Dejanska temperatura EE Tegelik väärtus LV Faktiskā temperatūra LT Esama temperatūra
7	DE Solltemperatur GB Nominal temperature ES Temperatura de referencia FR Température de consigne IT Temperatura nominale PT Temperatura nominal NL Gewenste temperatuur	SV Börtemperatur DK Nominel temperatur FI Ohjelämpötila GR Ονομαστική θερμοκρασία TR Nominal sıcaklık CZ Nominal sıcaklık PL Temperatura zadana	HU Temperatura hőmérséklet SK Požadovaná teplota SL Zelena temperatura EE Sihttemperatuur LV Vēlamā temperatūra LT Nustatytoji temperatūra
8	DE Festtemperatur GB Fixed temperature ES Temperatura fija FR Température fixe IT Temperatura fissa PT Temperatura fixa NL Vaste temperatuur	SV Fast temperatur DK Fast temperatur FI Kiinteä lämpötila GR Σταθερή θερμοκρασία TR Sabit sıcaklık CZ Stanovená teplota PL Temperatura stała	HU Rögzített hőmérséklet SK Pevná teplota SL Stalna temperatura EE Püsitemperatuur LV Noteiktā temperatūra LT Fiksuotoji temperatūra
9	WFV 60A DE Zustandsanzeige GB Status indication ES Indicación del estado FR Indication d'état IT Indicatore di stato PT Indicação de status	NL Statusweergave SV Statusvisning DK Statusindikator FI Tilanneilmais GR Ενδειξη προόδου TR Durum göstergesidir CZ Zobrazení stavu	PL Wyświetlacz stanu HU Állapot kijelző SK Zobrazenie stavu SL Prikaz stanja EE Olekuekraan LV Stāvokļa displejs LT Būklės indikatorius

DE Anschluss
 GB Connection
 ES Conexión
 FR Connexion
 IT Collegamento
 PT Ficha
 NL Aansluiting
 SV Anslutning
 DK Tilslutning
 FI Liitântä

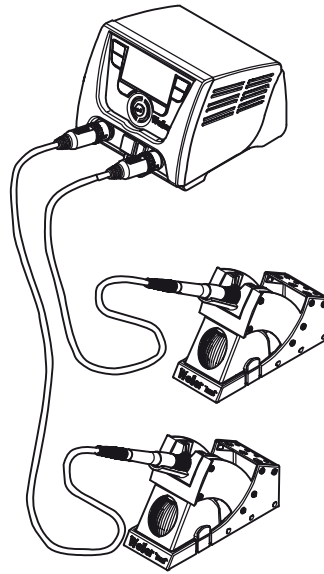
GR Σύνδεση
 TR Bağlantı
 CZ Připojení
 PL Podłączenie
 HU Bekötés
 SK Pripojenie
 SL Priključek
 EE Ühendamine
 LV Pieslēgums
 LT Prijungimas



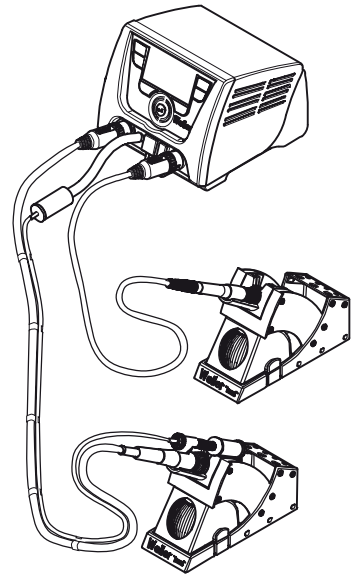
WX 1



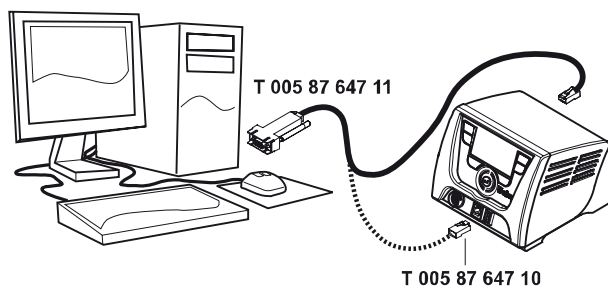
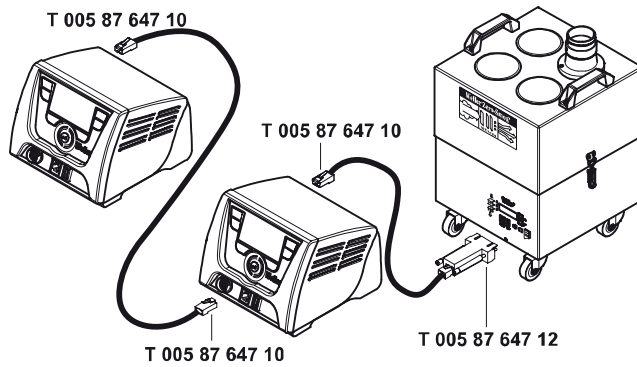
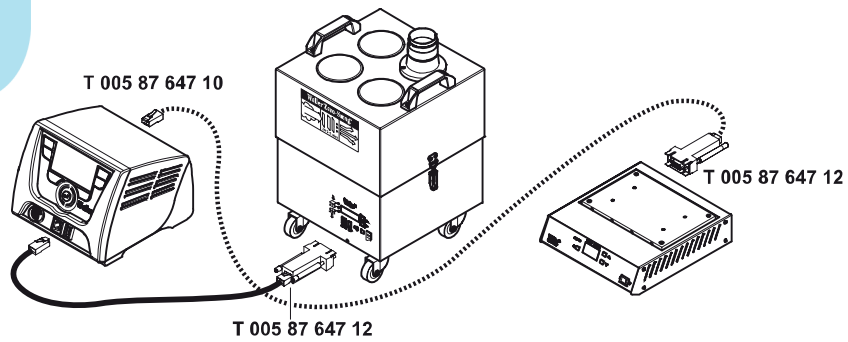
WX 2



WXD 2



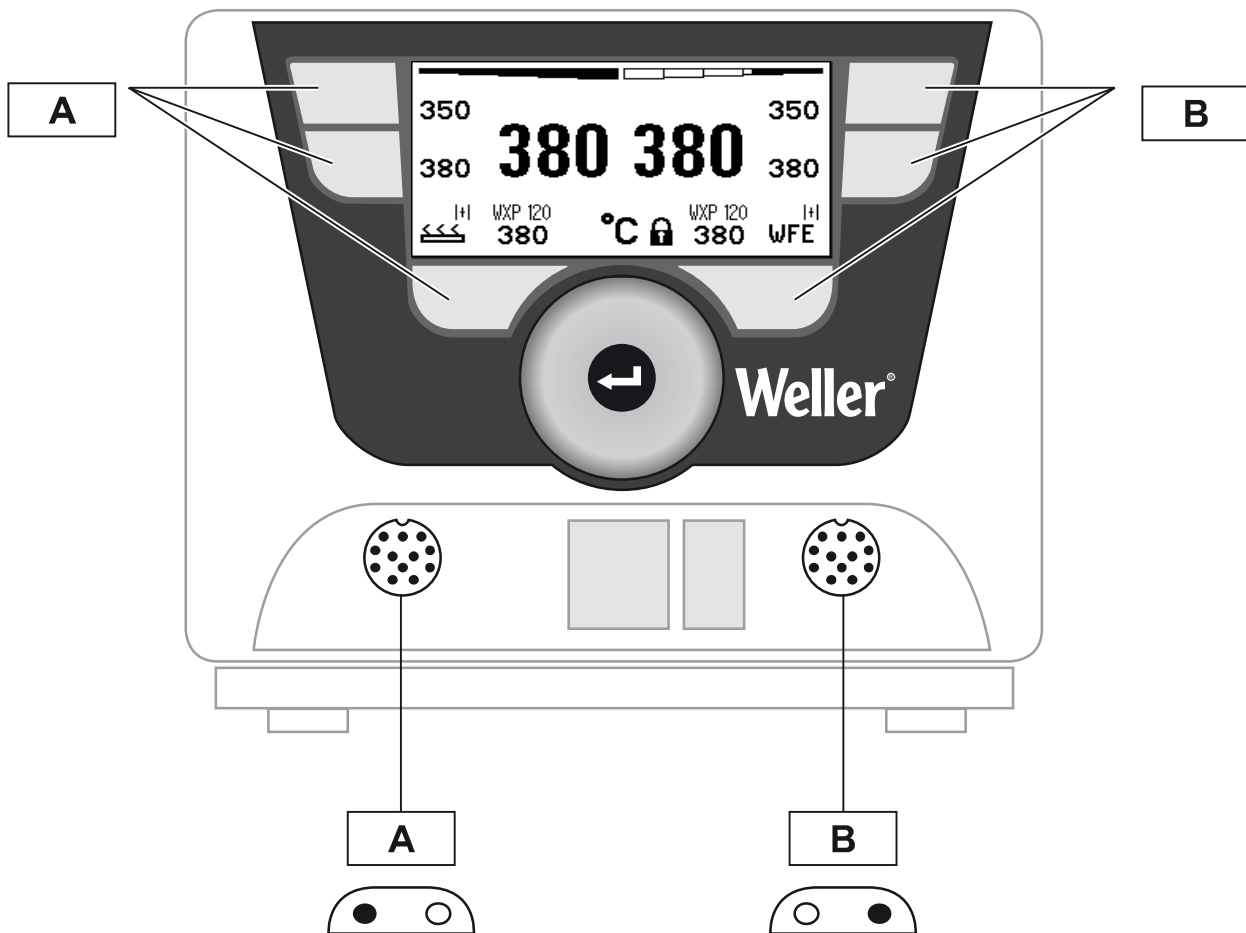
Tip



DE Bedienungsprinzip
GB Operating principle
ES Manejo
FR Principe d'utilisation
IT Filosofia di comando
PT Princípio de utilização
NL Bedieningsprincipe
SV Användningsprincip
DK Betjeningsprincip
FI Käyttöperiaate

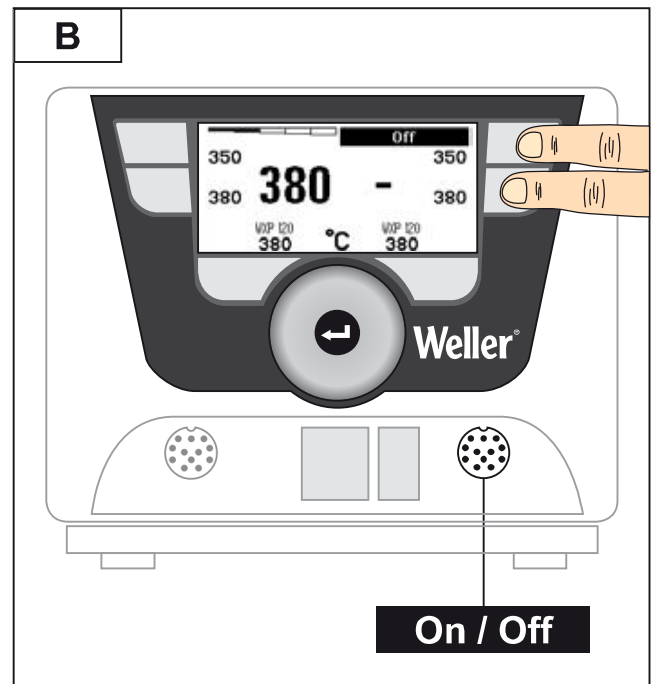
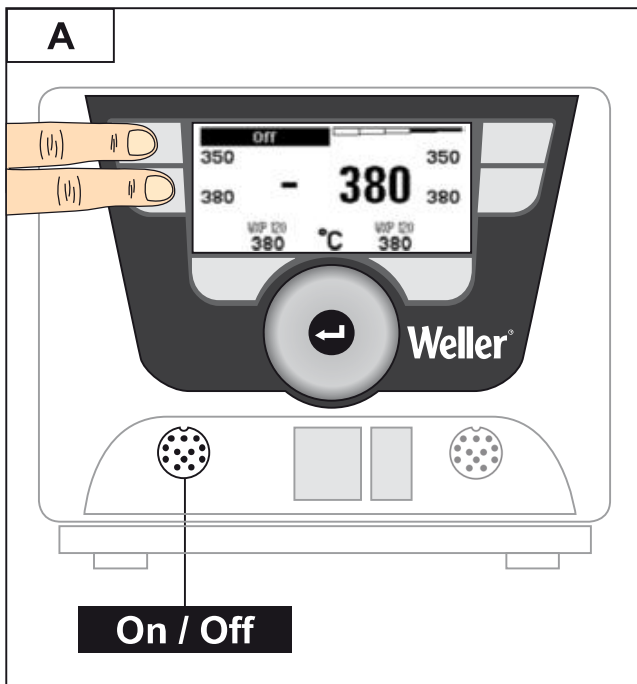
GR Αρχή χειρισμού
TR Kullanım prensibi
CZ Princip obsluhy
PL Zasada obsługi
HU Kezelési elv
SK Princíp obsluhy
SL Načina upravljanja
EE Kasutuspõhimõte
LV Lietošanas princips
LT Valdymo principas

WX2, WXD2



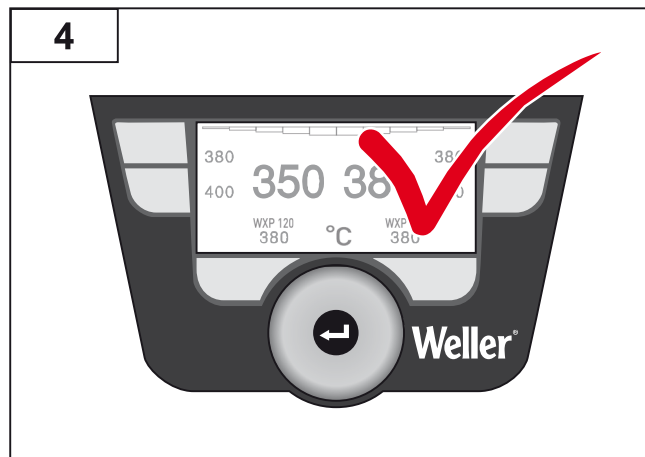
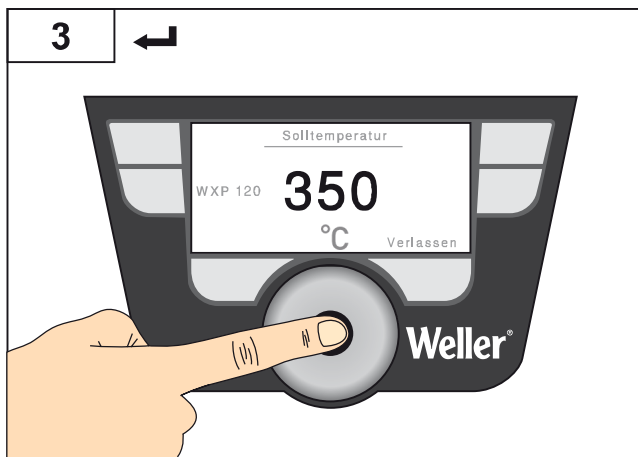
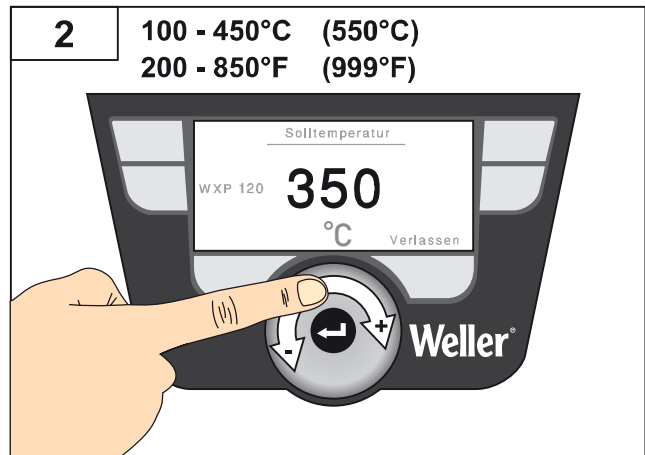
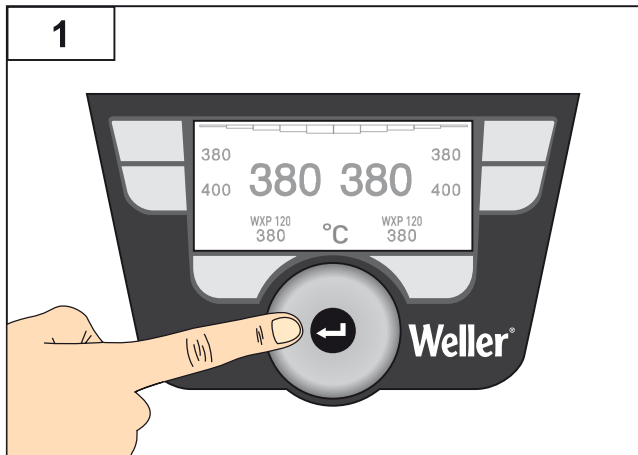
DE Kanal ein-/ ausschalten
GB Switching the channel on/ off
ES Conexión/ Desconexión del canal
FR Activation / désactivation du canal
IT Attivazione/ Disattivazione di un canale
PT Desligar/ ligar o canal
NL Kanaal uit-/ inschakelen
SV Koppla in/ ur kanal
DK Deaktivering/ aktivering af kanal
FI Kanavan pois-/ päällekytkentä

GR Απενεργοποίηση/ ενεργοποίηση καναλιού
TR Kanal kapatma/ açma
CZ Vypnutí/ zapnutí kanálu
PL Włączenie / wyłączenie kanału
HU Csatorna ki-/ bekapcsolása
SK Vypnutie/ zapnutie kanálu
SL Vkllop/ izklop kanala
EE Kanali välja/ sisselülitamine
LV Kanālu izslēgšana/ ieslēgšana
LT Kanalo išjungimas / įjungimas



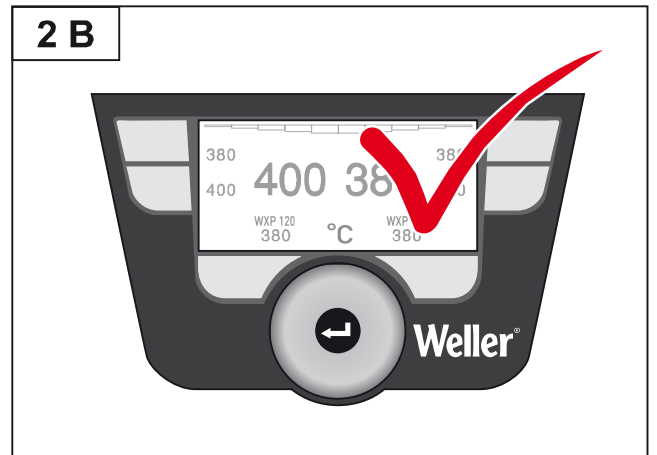
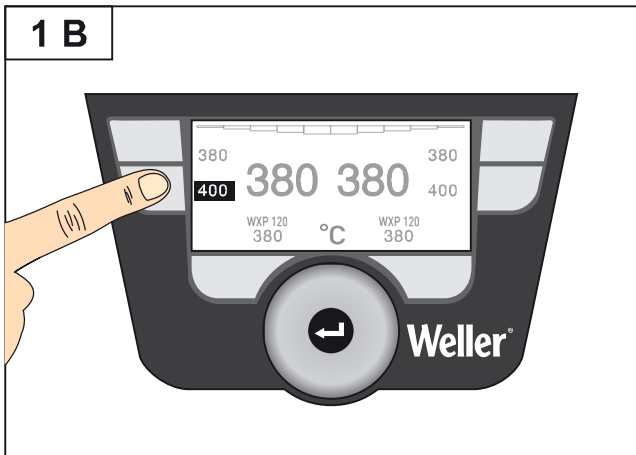
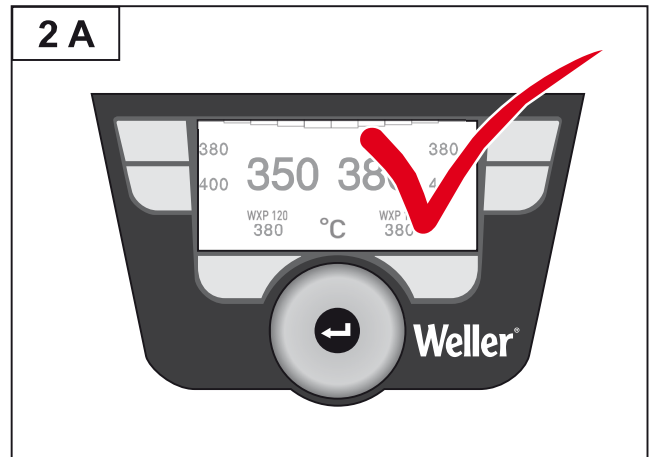
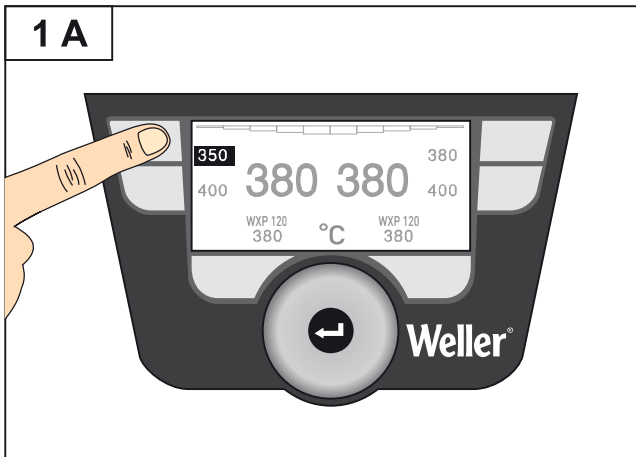
DE Solltemperatur
 GB Nominal temperature
 ES Temperatura de referencia
 FR Température de consigne
 IT Temperatura nominale
 PT Temperatura nominal
 NL Gewenste temperatuur
 SV Börtemperatur
 DK Nominel temperatur
 FI Ohjelämpötila

GR Ονομαστική θερμοκρασία
 TR Nominal sıcaklık
 CZ Nominal sıcaklık
 PL Temperatura zadana
 HU Temperatura hőmérséklet
 SK Požadovaná teplota
 SL želena temperatura
 EE Sihttemperatuur
 LV Vēlamā temperatūra
 LT Nustatytoji temperatūra



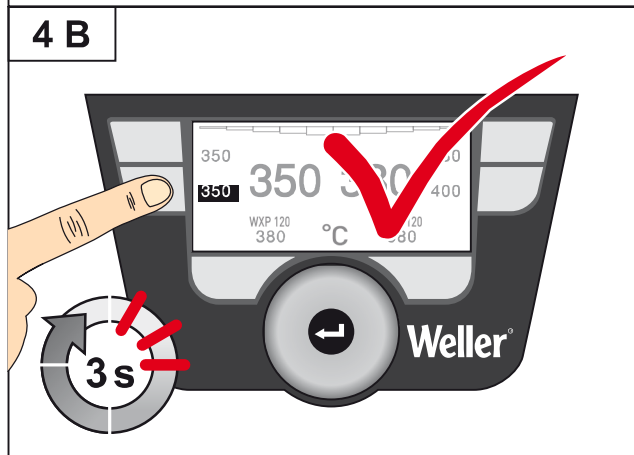
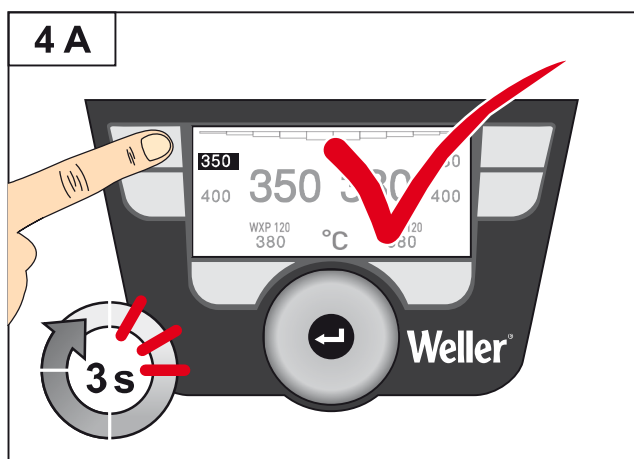
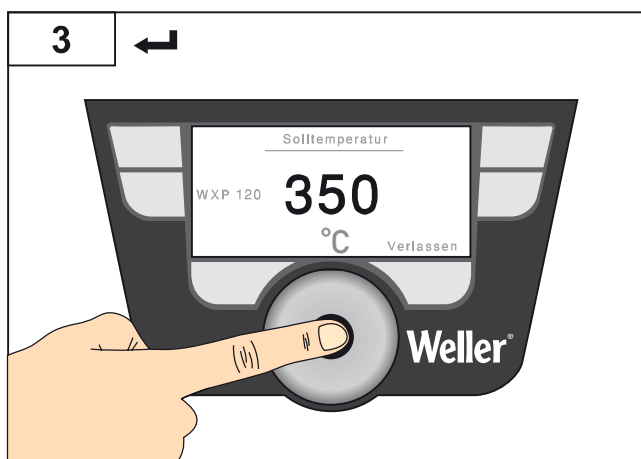
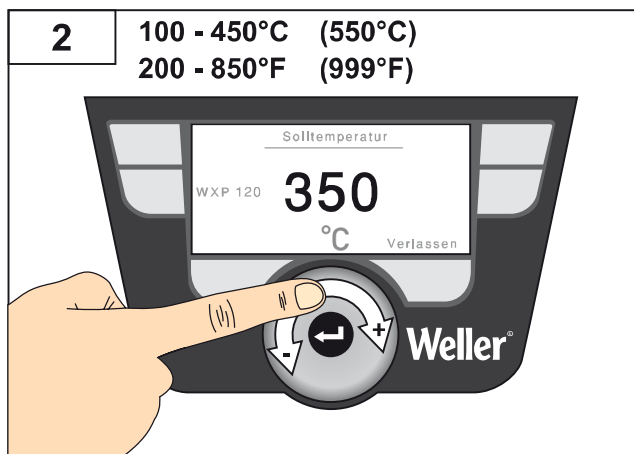
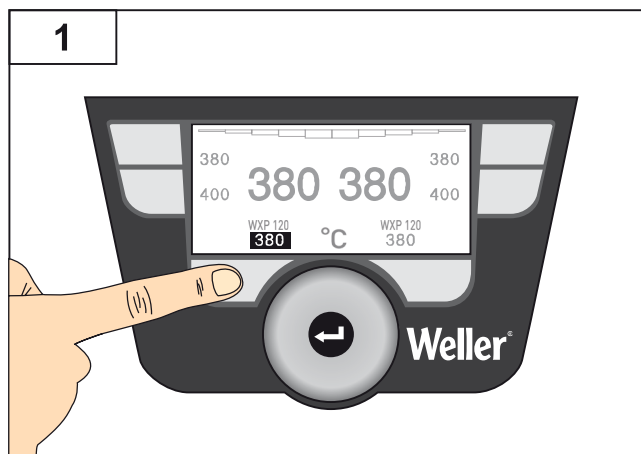
DE Festtemperatur auswählen
GB Select fixed temperature
ES Seleccionar un valor fijo de temperatura
FR Sélectionner la température fixe
IT Selezione della temperatura fissa
PT Seleccionar temperatura fixa
NL Vaste temperatuur selecteren
SV Välj fast temperatur
DK Vælg fast temperatur
FI Kiinteän lämpötilan valinta

GR Επιλογή της σταθερής θερμοκρασίας
TR Sabit sıcaklık seçilmeli
CZ Volba pevné teploty
PL Wybór stałej temperatury
HU Rögzített hőmérséklet kiválasztása
SK Zvoľte do pamäte fixnú teplotu
SL Izbira stalne temperature
EE Püsitemperatuuri valimine
LV Fiksētās temperatūras izvēle
LT Nustatytosios temperatūros parinktis



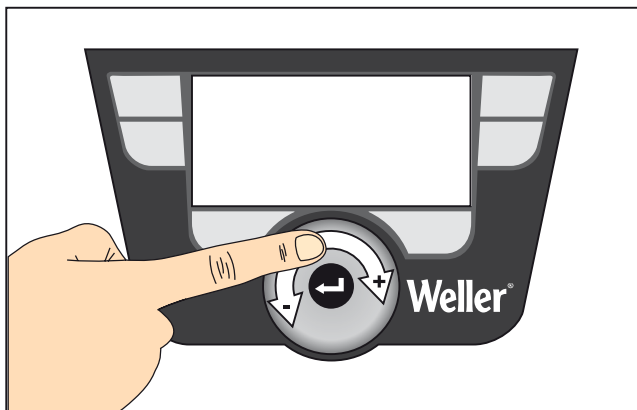
DE Festtemperatur einstellen und speichern
GB Set and save fixed temperature
ES Ajustar / guardar un valor fijo de temperatura
FR Réglage et mémoriser la température fixe
IT Impostazione e memorizzazione della temperatura fissa
PT Ajustar e memorizar temperatura fixa
NL Vaste temperatuur instellen en opslaan
SV Ställ in fast temperatur och spara den
DK Indstil og gem fast temperatur
FI Kiinteän lämpötilan säätö ja tallennus

GR Ρύθμιση / αποθήκευση της σταθερής θερμοκρασίας
TR Sabit sıcaklık ayarlanmalıdır / kaydedilmelidir
CZ Nastavení a uložení pevné teploty
PL Ustawianie i zapis stałej temperatury
HU Rögzített hőmérséklet beállítás / mentése
SK Nastavte a uložte do fixnú teplotu
SL Nastavitev stalne temperature in shranitev
EE Püsitemperatuuri reguleerimine / salvestamine
LV Fiksētās temperatūras iestatīšana / saglabāšana
LT Nustatytosios temperatūros nustatymas ir išsaugojimas

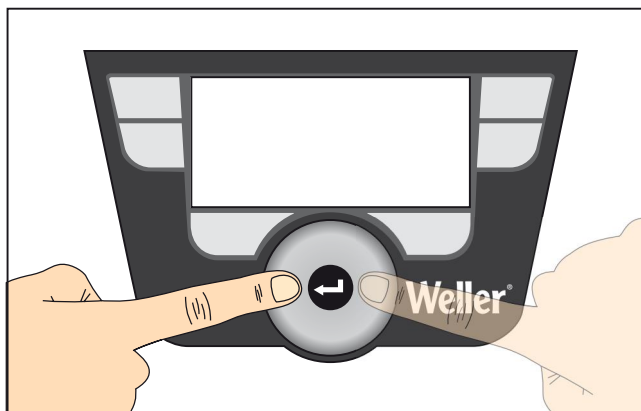


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 EE Tarne sisu
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DE Auswahl/Einstellung Wert
 GB Select/set value
 ES Selección/Ajuste del valor
 FR Sélection / réglage valeur
 IT Selezione/Impostazione del valore
 PT Selecção/regulação do valor
 NL Keuze/instelling waarde
 SV Val/inställning av värde
 DK Valg/indstilling værdi
 FI Arvon valinta/asetus
 GR Επιλογή/ρύθμιση τιμής
 TR Değer seçimi/ayarı
 CZ Volba/Nastavení Hodnota
 PL Wybór / ustawienie wartości
 HU Érték kiválasztása / beállítása
 SK Výber/nastavenie hodnoty
 SL Izbira/nastavitev vrednosti
 EE Väärtuse valik/seadmine
 LV Vērtības izvēle/iestatīšana
 LT Parinkties / nustatymo vertė



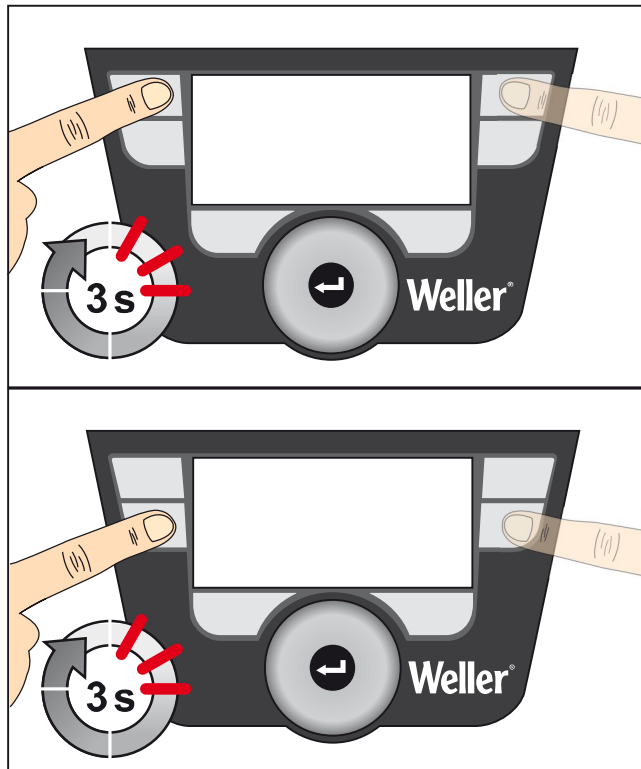
NL Venster gewenste temperatuur verschijnt voor het rechts/links aangesloten soldeergereedschap
 SV Börtemperaturfönstret för höger-/vänsteranslutet
 DK tVinduet for nominal temperatur for loddeværktøj ilsluttet i højre/venstre side åbnes
 FI Ohjelämpötilaikkuna aukeaa oikealle/vasemmalle kytketylle juottotyökälulle
 GR Ανοίγει το παράθυρο της ονομαστικής θερμοκρασίας για το δεξιά/αριστερά συνδεδεμένο εργαλείο συγκόλλησης
 TR Sağ/sola bağılı lehim aleti için nominal
 CZ Spustí se okno Požadovaná teplota pro páječku, připojenou vpravo nebo vlevo
 PL Zostaje otwarte okno temperatury zadanej dla narzędzia lutowniczego podłączonego z prawej / lewej strony Przycisk wprowadzania

DE Solltemperatur-Fenster öffnet sich für das rechts/links angeschlossene Lötwerkzeug
 GB The set-point temperature window opens for the soldering tool connected on the left/right
 ES Se abrirá la ventana de la temperatura de referencia del soldador conectado a la derecha/izquierda
 FR La fenêtre de température de consigne s'ouvre pour l'outil de dessoudage gauche/droit raccordé
 IT Compare la finestra della temperatura nominale per l'utensile di saldatura collegato sul lato destro/sul lato sinistro
 PT A janela da temperatura nominal abre-se para a ferramenta de soldar ligada à direita/à esquerda

HU Megnyílik az előírt hőmérséklet ablaka a jobbról/balról csatlakoztatott forrasztópákához
 SK Otvorí sa okno požadovanej teploty pre pripojenú
 SL Odpre se okno za želeno temperaturo za priklopljeno spajkalno orodje na desni/levi.
 EE Avaneb sihttemperatuuri-aken paremale/vasakule ühendatud jooteinstrumenti kohta
 LV Atveras labajā/kreisajā pusē pievienotā lodēšanas instrumenta vēlamās temperatūras logs
 LT Atsidaro nustatytošios temperatūros langas dešinėje / kairėje prijungtam litavimo įrankiui

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 SK Rozsah dodávky
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 EE Tarne sisu
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DE Aktive Solltemperatur wird als Festtemperatur unter der gedrückten Taste gespeichert.
 GB The active set-point temperature is saved as the fixed temperature under the key being pressed.
 ES La temperatura de referencia activa queda memorizada como temperatura fija de la tecla pulsada.
 FR La température de consigne active est enregistrée en tant que température fixe sous la touche actionnée.

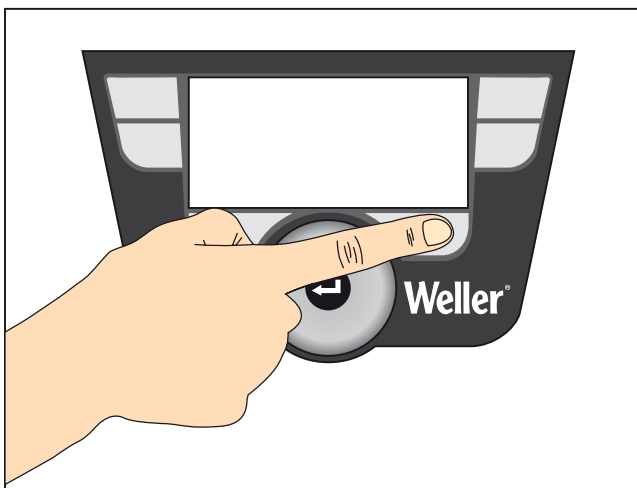
IT La temperatura nominale attiva viene memorizzata come temperatura fissa, sotto il tasto premuto.
 PT A temperatura nominal activa é memorizada como temperatura fixa com a tecla premida.
 NL Actieve gewenste temperatuur wordt als vaste temperatuur onder de ingedrukte toets opgeslagen.
 SV Aktiv börtemperatur sparas som fast temperatur under aktuell knapp.
 DK Den aktive nominelle temperatur lagres som fast temperatur ved den aktiverede tast.
 FI Aktivoitu ohjelämpötila tallennetaan kiinteänä lämpötilana painamalla näppäimelle.
 GR Η ενεργή ονομαστική θερμοκρασία αποθηκεύεται ως σταθερή θερμοκρασία κάτω από το πατημένο πλήκτρο.
 TR Aktif nominal sıcaklık, sabit sıcaklık olarak basılı tuşa kaydedilir.
 CZ Aktivní požadovaná teplota se uloží pod stisknutým tlačítkem.
 PL Aktywna temperatura zadana jest zapisywana jako stała wartość temperatury pod naciśniętym przyciskiem.
 HU Az aktív előírt hőmérséklet rögzített hőmérsékletként a megnyomott gombhoz lesz tárolva.
 SK Aktivna požadovaná teplota sa uloží ako pevná teplota pri stlačení tlačidla.
 SL tAktivna zelena temperatura bo na pritisknjeni ipki shranjena kot stalna temperatura.
 EE Aktiivne sihttemperatuur salvestatakse püsitemperatuurina allavajutatud klahvi alla.
 LV Pašreizējā vēlamā temperatūra tiek saglabāta kā attiecīgā nospiestā taustiņa noteiktā
 LT Aktyvi nustatytoji temperatūra išsaugoma kaip fiksuotoji temperatūra po paspaustu mygtuku.

DE Tastenbelegung
 GB Included in delivery
 ES Piezas suministradas
 FR Fourniture
 IT Dotazione
 PT Fornecimento
 NL Omvang van de levering
 SV Leveransomfattning
 DK Leveringsomfang
 FI Toimitussisältö

GR Υλικά παράδοσης
 TR Teslimat kapsamı
 CZ Rozsah dodávky
 PL Zakres dostawy
 HU Szállítási terjedelem
 SK Rozsah dodávky
 SL Obseg pošiljke
 EE Tarne sisu
 LV Piegādes komplekts
 LT Komplektas



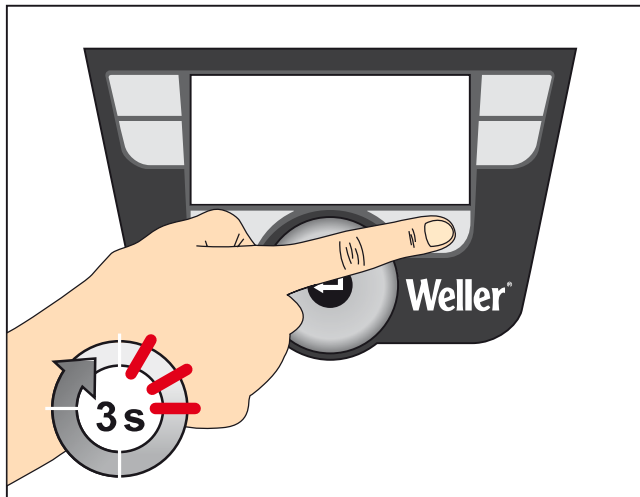
DE Aufruf Parametermenü
 GB Open Parameter menu
 ES Acceso al Menú de parámetros
 FR Appel du menu Paramètres
 IT Richiama il menu Parametri
 PT Ativação do menu de parâmetros
 NL Oproep parametermenu
 SV Öppna parametermenyn
 DK Hentning af parametermenu
 FI Parametrivalikon haku näyttöön
 GR Κλήση μενού των παραμέτρων
 TR Parametre menüsünü açma
 CZ Spuštění Nabídky položek Parametry
 PL Wywołanie menu parametrów
 HU Paramétermenü előhívása
 SK Vyvolanie menu parametrov
 SL Priklic menija parametrov
 EE Parameetrimenüü avamine
 LV Parametru izvēlnes izsaušana
 LT Parametų meniu iškvietimas



DE Parametermenü verlassen
 GB Exit parameter menu
 ES Saldrá del menú de parámetros
 FR Le menu Paramètres est quitté
 IT Il menu Parametri viene terminato
 PT O menu de parâmetros é abandonado
 NL Parametermenu wordt verlaten
 SV Parametermenyn stängs
 DK Parametermenuen forlades
 FI Parametrivalikosta poistutaan
 GR Το μενού των παραμέτρων εγκαταλείπεται
 TR Parametre menüsünden çıkılır
 CZ Nabídka položek Parametry se ukončí
 PL Następuje wyjście z menu parametrów
 HU Kilépés a paramétermenüből
 SK Opustíte menu parametrov
 SL Zapustili boste meni parametrov.
 EE Väljutakse parameetrimenüüst
 LV Parametru izvēlne tiek aizvērta
 LT Parametų meniu uždaromas

DE Tastenbelegung
 GB Included in delivery
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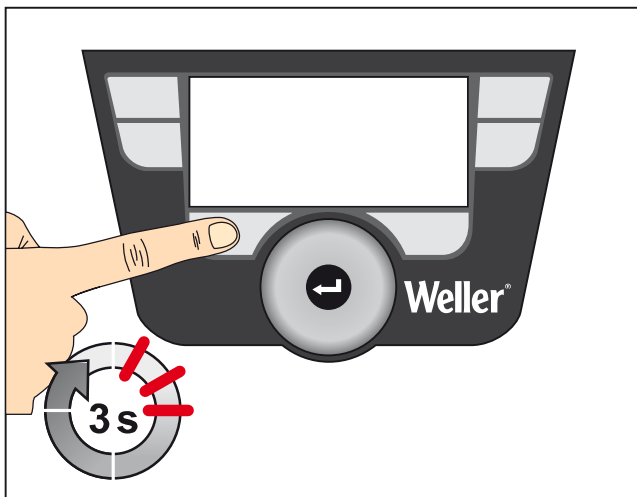


DE Auswahl Zusatzgerät > Solltemperatur-Fenster öffnet sich für das rechts/links angeschlossene Lötwerkzeug
 GB Select auxiliary device > The set-point temperature window opens for the soldering tool connected on the left/right
 ES Selección del equipo adicional > Se abrirá la ventana de la temperatura de referencia del soldador conectado a la derecha/izquierda
 FR Sélection appareil auxiliaire > La fenêtre de température de consigne s'ouvre pour l'outil de dessoudage gauche/droit raccordé
 IT Selezione apparecchio ausiliario > Compare la finestra della temperatura nominale per l'utensile di saldatura collegato sul lato destro/sul lato sinistro
 PT Selecção do aparelho auxiliar > A janela da temperatura nominal abre-se para a ferramenta de soldar ligada à direita/à esquerda
 NL Keuze extra toestel > Venster gewenste temperatuur verschijnt voor het rechts/links aangesloten soldeergereedschap

SV tval av tillsatsenhet > Börtemperaturfönstret för höger-/vänsteranslutet
 DK Valg af ekstraapparat > tVinduet for nominal temperatur for loddeværktøj ilsluttet i højre/venstre side åbnes
 FI Lisälaitteen valinta > Ohjelämpötilaikkuna aukeaa oikealle/vasemmalle kytketylle juottotyökälulle
 GR Επιλογή πρόσθετης συσκευής > Ανοίγει το παράθυρο της ονομαστικής θερμοκρασίας για το δεξιά/αριστερά συνδεδεμένο εργαλείο συγκόλλησης
 TR İlave cihaz seçimi > Sağa/sola bağlı lehim aleti için nominal
 CZ Volba dodatečného zařízení > Spustí se okno Požadovaná teplota pro páječku, připojenou vpravo nebo vlevo
 PL Wybór urządzenia dodatkowego > Zostaje otwarte okno temperatury zadanej dla narzędzia lutowniczego podłączonego z prawej / lewej strony Przcisk wprowadzania
 HU Kiegészítő eszköz kiválasztása > Megnyílik az előírt hőmérséklet ablaka a jobbról/balról csatlakoztatott forrasztópákához
 SK Výber prídavného zariadenia > Otvorí sa okno požadovanej teploty pre pripojenú
 SL Izbira pomožne naprave > Odpre se okno za želeno temperaturo za priklopljeno spajkalno orodje na desni/levi.
 EE Lisaseadme valik > Avaneb sihttemperatuuri-aken paremale/vasakule ühendatud jooteinstrumendi kohta
 LV Papildiekārtas izvēle > Atveras labajā/kreisajā pusē pievienotā lodēšanas instrumenta vēlamās temperatūras logs
 LT Papildomo prietaiso parinktis > Atsidaro nustatytosios temperatūros langas dešinėje / kairėje prijungtam litavimo įrankiui

DE Tastenbelegung
 GB Included in delivery
 ES Piezas suministradas
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 SL Obseg pošiljke
 EE Tarne sisu
 LV Piegādes komplekts
 LT Komplektas



DE Öffnen der Parametereinstellungen des Zusatzgeräts
 GB Opening the parameter settings of the auxiliary device
 ES Abrir los ajustes de los parámetros del equipo adicional
 FR Ouverture des réglages de paramètres de l'appareil auxiliaire
 IT Apertura del campo impostazioni parametri dell'apparecchio ausiliario
 PT Abrir as regulações dos parâmetros do aparelho auxiliar
 NL Openen van de parameterinstellingen van het extra toestel
 SV Öppning av illsatsenhetens parameterinställningar
 DK åbne parameterindstillingerne for ekstraapparat

FI Lisälaitteen valinta, lisälaitteen parametria-setusten avaamisen edellytys
 GR Επιλογή πρόσθετης συσκευής, προϋπόθεση για το άνοιγμα των ρυθμίσεων της παραμέτρου της πρόσθετης συσκευής
 TR İlave cihaz seçimi, ilave cihaz parametre ayarlarını açmak için ön koşul
 CZ Volba dodatečného zařízení, což je předpokladem k spuštění Nastavení parametrů dodatečného zařízení
 PL Wybór urządzenia dodatkowego, warunek otwarcia ustawień parametrów urządzenia dodatkowego
 HU Kiegészítő eszköz kiválasztása, feltétel a kiegészítő eszköz paraméter beállításai megnyitásához
 SK Výber prídavného zariadenia, predpoklad pre otvorenie nastavení parametrov prídavného zariadenia
 SL Izbira pomožne naprave, pogoj za odpiranje nastavitve parametrov pomožne naprave
 EE Lisaseadme valik, eeldus lisaseadme parameetrite seadmise avamiseks
 LV Papildiekārtas izvēle, nosacījums, lai atvērtu papildiekārtas parametru iestatījumus
 LT Papildomo prietaiso parinktis, sąlyga papildomo prietaiso parametru nuostatams atidaryti

Technical Data

soldering station/ desoldering station	WX 1	WX 2	WXD 2
Dimensions L x W x H	170 x 151 x 130 mm (6,69 x 5,94 x 5,12 inch)		
Weight	ca. 3,2 kg		ca. 3,8 kg
Mains supply voltage	230 V, 50 Hz / 120 V, 60 Hz / 100 V 50/60 Hz		
Power consumption	200 W	200 W (255 W)	200 W (255 W)
Safety class	I, antistatic housing III, soldering tool		
Fuse	T2 A		
Temperature range	100 - 450°C (550°C) 200 - 850°F (999°F) Controllable temperature range is tool-dependent		
Temperature accuracy	± 9 °C (± 17 °F)		
Temperature stability	± 2 °C (± 4 °F)		
Equipotential bonding	Via 3.5 mm pawl socket on back of device		
Compressed air	-		Inlet pressure 400 - 600 kPA (58-87 psi); oil-free, dry compressed air
Compressed air converter	-		Air consumption 35 l / min max vacuum 55 kPA (8 psi)
Compressed air connection	-		Compressed air hose outer diameter 6 mm (0,24")
Display	255 x 128 dots / Backlighting		
USB port	The control unit comes with a front-side USB port for installing firmware updates, configuration and monitoring.		

For your safety

Thank you for the confidence you have shown in buying this device.

The device has been manufactured in accordance with the most rigorous quality standards which ensure that it operates perfectly.

These instructions contain important information which will help you to start up, operate and service the device safely and correctly as well as to eliminate simple faults and malfunctions yourselves.

Read these instructions and the accompanying safety information carefully before starting up the device and starting work with the device.

Keep these instructions in a place that is accessible to all users.

Warning!



Electric shock and risk of burns

Connecting the control unit incorrectly poses a risk of injury due to electric shock and can damage the device. Risk of burns from the soldering tool while the control unit is operating.

- Read the enclosed instructions, the safety instructions included in these operating instructions as well as the instructions for your control unit all the way through and observe the specified precautionary measures before putting the control unit into operation.
- Always place the soldering tool in the safety holder when not in use.

The device has been manufactured in accordance with state-of-the-art technology and acknowledged regulations concerning safety. There is nevertheless the risk of personal injury and damage to property if you fail to observe the safety information set out in the accompanying booklet and the warnings given in these instructions. Always pass on the device to third parties together with these operating instructions.

This appliance is not intended for use by persons (including children) with limited physical, sensory or mental capabilities or insufficient experience and/or knowledge unless they are supervised by a person who is responsible for their safety or have been instructed by them in the safe use of the appliance.

Children should be supervised in order to ensure that they do not play with the tool.

Specified Conditions Of Use

Use the soldering station/ desoldering station exclusively for the purpose indicated in the operating instructions of soldering and unsoldering/desoldering under the conditions specified herein.

Intended use of the soldering station/ desoldering station also includes the requirement that you

- adhere to these instructions,
- observe all other accompanying documents,
- comply with national accident prevention guidelines applicable at the place of use.

The manufacturer will not be liable for unauthorised modifications to the device.

Applied directives

The Weller soldering station/ desoldering station conforms to the specifications of the EC Declaration of Conformity as defined by Directives 2004/108/EC, 2006/95/EC and 2011/65/EU (RoHS).



Disposal

Do not dispose of electric tools together with household waste material! In observance of European Directive 2002/96/EC on waste electrical and electronic equipment and its implementation in accordance with national law, electric tools that have reached the end of their life must be collected separately and returned to an environmentally compatible recycling facility.

Starting up the device

Note

Please adhere to the operating instructions of the connected devices.

Check to see if the mains voltage matches the ratings on the nameplate.

Make sure the machine is switched off before plugging in.

After switching on the device, the microprocessor carries out a self-test and reads out the values of the parameters stored in the tool.

The set-point temperature and fixed temperatures are stored in the tool. The actual temperature value increases to the set-point temperature (= soldering tool is heated up).

Soldering and desoldering

Note

The control units have been adapted to hold a medium-sized soldering tip. Discrepancies may occur if the tip is changed or a different shaped tip is used.

Carry out soldering work as directed in the operating instructions of your connected soldering tool.

Handling soldering tips

- Coat the tin-plated soldering tip with solder when heating the iron for the first time as this will remove any oxide films or impurities from the soldering tip that have accumulated during storage.
- During pauses between soldering and before storing the soldering iron, ensure that the soldering tip is well-coated.
- Do not use aggressive fluxing agents.
- Always make sure that the soldering tip is seated correctly.
- Select the lowest possible working temperature.
- Select the largest possible soldering tip shape for the application: approx. as large as the soldering pad.
- Coat the soldering tip well to ensure efficient heat transfer between the soldering tip and soldering point.
- Switch off the system if you do not intend to use the soldering iron for lengthy periods or activate the Weller temperature reduction function.
- Wet the tip with solder if you do not intend to use the soldering iron for a lengthy period of time.
- Apply the solder directly at the soldering point, not on the soldering tip.
- Change the soldering tip using an appropriate tool.
- Do not subject the soldering tip to physical force.

WX 2, WXD 2: Overload cut-out (255 W)

If two tools are simultaneously connected to WX 2 / WXD 2 and together have a power demand of greater than 255 W, an overload cut-out will occur.

Only one tool/channel can be used at a time.

Parameter menu

The parameter menu is subdivided into two areas:

GB

Parameters

Parameters		WXP 120		
Standby Temp.	150	°C		
Standby Time	010	min		
Auto-Off Time	020	min		
Sensitivity	normal			
□□□□		Exit		

Parameter menu 1

- Standby temperature
- Standby time (temperature deactivation)
- AUTO OFF time (automatic switch-off time)
- Sensitivity

Parameters		WXP 120		
Offset	000	°C		
Perform. Mode	standard			
Temp. Window	020	°C		
□□□□		Exit		

Parameter menu 2

- Offset (temperature offset)
- Control response
- Process window

Station parameters

Station Parameters				
Language	ENG			
Unit	°C			
Password	***			
Button Sound	On			
□□□□		Exit		

Station parameters 1

- Language
- Temperature version °C/°F (temperature units)
- Password (lock function)
- Touchtones on/off

Station Parameters				
LCD-Contrast	032			
LCD-Brightness	070	%		
Screen saver	Off			
Pot. free output	Off			
□□□□		Exit		

Station parameters 2

- LCD contrast
- LCD background brightness
- Screen saver
- Robot output

Station Parameters				
Vacuum on-delay	000	sec		
Vacuum off-delay	000	sec		
□□□□		Exit		

Station parameters 3 (WXP2 only)

- Vacuum pre-feed
- Vacuum run-on

Confirm the selection with the Enter key. The display changes over to Selection/Entry mode.

Parameter menu

Standby temperature

Open Menu ► Parameter menu 1

Parameters	WXP 120
Standby Temp.	150 °C
Standby Time	010 min
Auto-Off Time	020 min
Sensitivity	normal
□ □ □ □ □	Exit

Note The soldering tools have a usage detector (sensor) in the handle which automatically starts the cooling cycle when the soldering tool is not in use.

The standby temperature is automatically set after a temperature deactivation.

Standby time (temperature deactivation)

Open Menu ► Parameter menu 1

Parameters	WXP 120
Standby Temp.	150 °C
Standby Time	010 min
Auto-Off Time	020 min
Sensitivity	normal
□ □ □ □ □	Exit

When the soldering tool is not in use, the temperature is reduced to the standby temperature after the set standby time has elapsed. Standby mode is indicated as a flashing actual value and the display reads „Standby“.

Press control key to exit Standby mode. The sensor integrated tool detects the change in state and deactivates Standby mode as soon as the tool is moved.

Option	Description
OFF	standby time is deactivated (factory setting)
1-99 min	standby time, individually adjustable

Note

In the case of soldering work with low heat requirements, the reliability of the standby function may be impaired.

AUTO OFF time (automatic switch-off time)

Open Menu ► Parameter menu 1

Parameters	WXP 120
Standby Temp.	150 °C
Standby Time	010 min
Auto-Off Time	020 min
Sensitivity	normal
□ □ □ □ □	Exit

When the soldering tool is not in use, the soldering tool heater is switched off when the AUTO OFF time expires.

Temperature deactivation is performed independently of the set standby function. The actual temperature is indicated by flashing LED and serves as a residual heat display. The display reads „OFF“.

Option	Description
OFF	AUTO OFF function is deactivated (factory setting)
1-999 min	AUTO-OFF time, can be set individually.

Sensitivity

Open Menu ► Parameter menu 1

Parameters	WXP 120
Standby Temp.	150 °C
Standby Time	010 min
Auto-Off Time	020 min
Sensitivity	normal
□ □ □ □ □	Exit

Option	Description
low	Non-sensitive – Reacts to heavy (long) movement
normal	standard (factory setting)
high	Sensitive - Reacts to light (short) movement

Parameter menu

GB

Offset (temperature offset)

Open Menu ► Parameter menu 2

Parameter		WXP 120
Offset	000 °C	
Regelverhalten	standard	
Prozessfenster	020 °C	
□ □ □ □		Verlassen

The actual soldering-tip temperature can be adapted by entering a temperature offset around $\pm 40\text{ °C}$ ($\pm 72\text{ °F}$).

Control response

Open Menu ► Parameter menu 2

Parameters		WXP 120
Offset	000 °C	
Perform. Mode	standard	
Temp. Window	020 °C	
□ □ □ □		Exit

The function determines the heating characteristics of the soldering tool to achieve the set tool temperature.

Option	Description
standard	adapted (medium) heating (factory setting)
soft	slow heating
aggressive	rapid heating

Process window

Open Menu ► Parameter menu 2

Parameters		WXP 120
Offset	000 °C	
Perform. Mode	standard	
Temp. Window	020 °C	
□ □ □ □		Exit

The temperature range set in the process window determines the signal response of the floating switching output.

Note

On tools with an LED ring light (e.g. WXDP 120), the process window defines the illumination characteristics of the LED ring light.

If the LED is continuously illuminated, this means that the preselected temperature has been reached or that the temperature is within the predetermined process window.

A flashing LED indicates that the system is heated or that the temperature is outside the process window.

Language

Open Menu ► Station parameters 1

Station Parameters	
Language	ENG
Unit	°C
Password	***
Button Sound	On
□ □ □ □	
Exit	

CHN	中文	FRA	Français	RUS	Русский
DAN	Dansk	GER	Deutsch	SWE	Svenska
ENG	English	HUN	Magyar	TUR	Türkçe
ESP	Español	ITA	Italiano		
FIN	Suomi	POR	Português		

Temperature version °C/°F (temperature units)

Open Menu ► Station parameters 1

Station Parameters	
Language	ENG
Unit	°C
Password	***
Button Sound	On
□ □ □ □	
Exit	

Option	Description
°C	Celsius
°F	Fahrenheit

Parameter menu

Password (lock function)

Open Menu ▶ Station parameters 1

Station Parameters	
Language	ENG
Unit	°C
Password	***
Button Sound	On
□□□□	Exit

After switching the lock function on, only the fixed temperature keys can be operated on the soldering station. All other settings are disabled until the repair station is unlocked again.

Note

If you want only one temperature value to be selectable, the control keys fixed temperature keys) must be set to the same temperature value.

Enter PIN
001
Exit

Lock the soldering station:

Set the required three-character locking code (between 001-999) with the turn-and-click wheel.

The lock is active (the display shows a lock symbol).

Unlocking the soldering station

1. Call up the parameter menu. If the lock function is active, the password menu item opens automatically. Three stars (***) are shown on the display.
2. Set the three-character locking code using the turn-and-click wheel.
3. Confirm the code with the Enter key.

Station locked

Exit

Touchtones on/off

Open Menu ▶ Station parameters 1

Station Parameters	
Language	ENG
Unit	°C
Password	***
Button Sound	On
□□□□	Exit

Option	Description
ON	ON
OFF	OFF

LCD contrast

Open Menu ▶ Station parameters 2

Station Parameters	
LCD-Contrast	032
LCD-Brightness	070 %
Screen saver	Off
Pot. free output	Off
□□□□	Exit

Option	Description
10	LCD contrast: Low
60	LCD contrast: High

LCD background brightness

Open Menu ▶ Station parameters 2

Station Parameters	
LCD-Contrast	032
LCD-Brightness	070 %
Screen saver	Off
Pot. free output	Off
□□□□	Exit

Option	Description
10%	LCD background brightness: Dark
100 %	LCD background brightness: Light

Parameter menu

Screen saver

Open Menu ► Station parameters 2

GB

Station Parameters	
LCD-Contrast	032
LCD-Brightness	070 %
Screen saver	Off
Pot. free output	Off
□ □ □ □ □ Exit	

Option	Description
ON	ON
OFF	OFF



Screen saver

Robot output

Open Menu ► Station parameters 2

Station Parameters	
LCD-Contrast	032
LCD-Brightness	070 %
Screen saver	Off
Pot. free output	Off
□ □ □ □ □ Exit	

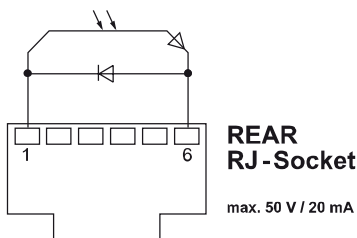
The robot output is on the back of the device.

The following options are available::

WX1: Off – On – ZeroSmog – Stop&Go

WX2/ WXD2: Off – left – right – left & right – ZeroSmog – Stop&Go

Option	Description
left	left tool channel (factory setting)
right	right tool channel
left & right	both tool channels
ZeroSmog	The rear floating signal output is closed when using a tool. Certain Zero Smog can be connected with an optional adapter. The rear RS 232 port is still functional. Signal output is open in Standby, Off and Auto Off modes or if no tool is inserted.
Stop&Go	The rear RS232 port is used to drive an optotransmitter so that a KHE-P can be activated via an optical fibre. If a tool is used, the output is set to High in order to „activate“ the transmitter. In addition, the floating switched output is closed. Output is off in Standby, Off and Auto Off modes or if no tool is inserted.



Note

If the robot is at working temperature, the display will show – ok –.
(Not available with Zero Smog)

Parameter menu

Vacuum pre-feed *

Open Menu ► Station parameters 3

Station Parameters	
Vacuum on-delay	000 sec
Vacuum off-delay	000 sec
.....	
Exit	

In order to prevent the pump from starting prematurely or to ensure a defined soldering-joint preheating time, it is possible to set an ON delay.

Option	Description
0 sec	OFF: vacuum pre-feed function is OFF (factory setting)
1-10 sec	ON: vacuum pre-feed time, individually

Vacuum run-on *

Open Menu ► Station parameters 3

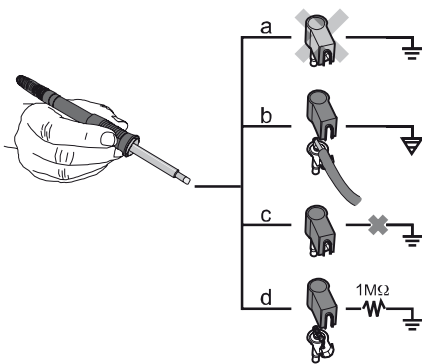
Station Parameters	
Vacuum on-delay	000 sec
Vacuum off-delay	000 sec
.....	
Exit	

To prevent the desoldering iron from becoming clogged, it is possible to set a vacuum run-on time.

Option	Description
0 sec	OFF: vacuum run-on function is OFF (factory setting)
1-10 sec	ON: vacuum run-on time, individually adjustable

* WXD2 only

Equipotential bonding



Four variants are possible by connecting the 3.5 mm jack socket differently:

a	Hard-grounded	supplied without plug.
b	Equipotential bonding	with plug, equaliser at centre contact.
c	Floating	with plug
d	Soft-grounded	with plug and soldered resistor. Grounded through selected resistor.

Carrying out a firmware update

Note

The station must not be switched off while the firmware update is running.

1. Switch off the Soldering Station.
2. Insert the memory stick into the USB port.
3. Switch on the Soldering Station.

The firmware update is performed automatically.

If you have a more already installed more recent firmware on your station, this will not be changed.

Connecting auxiliary devices

Please observe the overview diagrams.

Connecting auxiliary devices

Auxiliary devices can be connected either to the port on the front panel and/or to the port on the back of the Soldering Station.

The Soldering Station detects automatically which auxiliary device is connected. The Soldering Station shows the symbol or name of the connected auxiliary device on the front port or rear port.

Setting the parameters of auxiliary devices

1. Select the auxiliary device using the auxiliary device key (front/back). The variable parameters (e.g. speed) are displayed.
2. Set the required value using the turn-and-click wheel.
3. Confirm the value with the Enter key

Care and maintenance

Clean the operator panel, if dirty, using a suitable cleaning cloth.

Seal ports which are not in use with covering caps.

Error messages and error clearance

Message/symptom	Possible cause	Remedial measures
Display: „- - -	<ul style="list-style-type: none"> ■ Tool has not been detected ■ Tool defective 	<ul style="list-style-type: none"> ■ Check connection of tool to device ■ Check connected tool
No display function (display OFF)	<ul style="list-style-type: none"> ■ No mains supply voltage 	<ul style="list-style-type: none"> ■ Turn on mains power switch ■ Check mains supply voltage ■ Check device fuse
OFF Channel cannot be switched on	<ul style="list-style-type: none"> ■ Overload cut-out 	<ul style="list-style-type: none"> ■ Only one soldering iron can be operated.
WXD 2: No vacuum at desoldering tool	<ul style="list-style-type: none"> ■ Vacuum not connected ■ Desoldering nozzle clogged ■ Compressed air not or incorrectly connected 	<ul style="list-style-type: none"> ■ Connect vacuum hose to vacuum connection ■ Service desoldering nozzle using cleaning tool ■ Connect compressed air to compressed air connection or check
WXD 2: Insufficient vacuum at desoldering tool	<ul style="list-style-type: none"> ■ Filter cartridge on desoldering tool full ■ Main filter on soldering station full 	<ul style="list-style-type: none"> ■ Change filter cartridge on desoldering tool full ■ Change the main filter element on the soldering station <div style="text-align: center;"> <p>The diagram illustrates the connection of two filter components. At the top, a filter cartridge is labeled with the part number '5 13 604 99'. Below it, a main filter element is labeled with the part number '5 87 488 52'. Lines indicate that the main filter element is connected to the desoldering tool, and the filter cartridge is connected to the main filter element.</p> </div>

Warranty

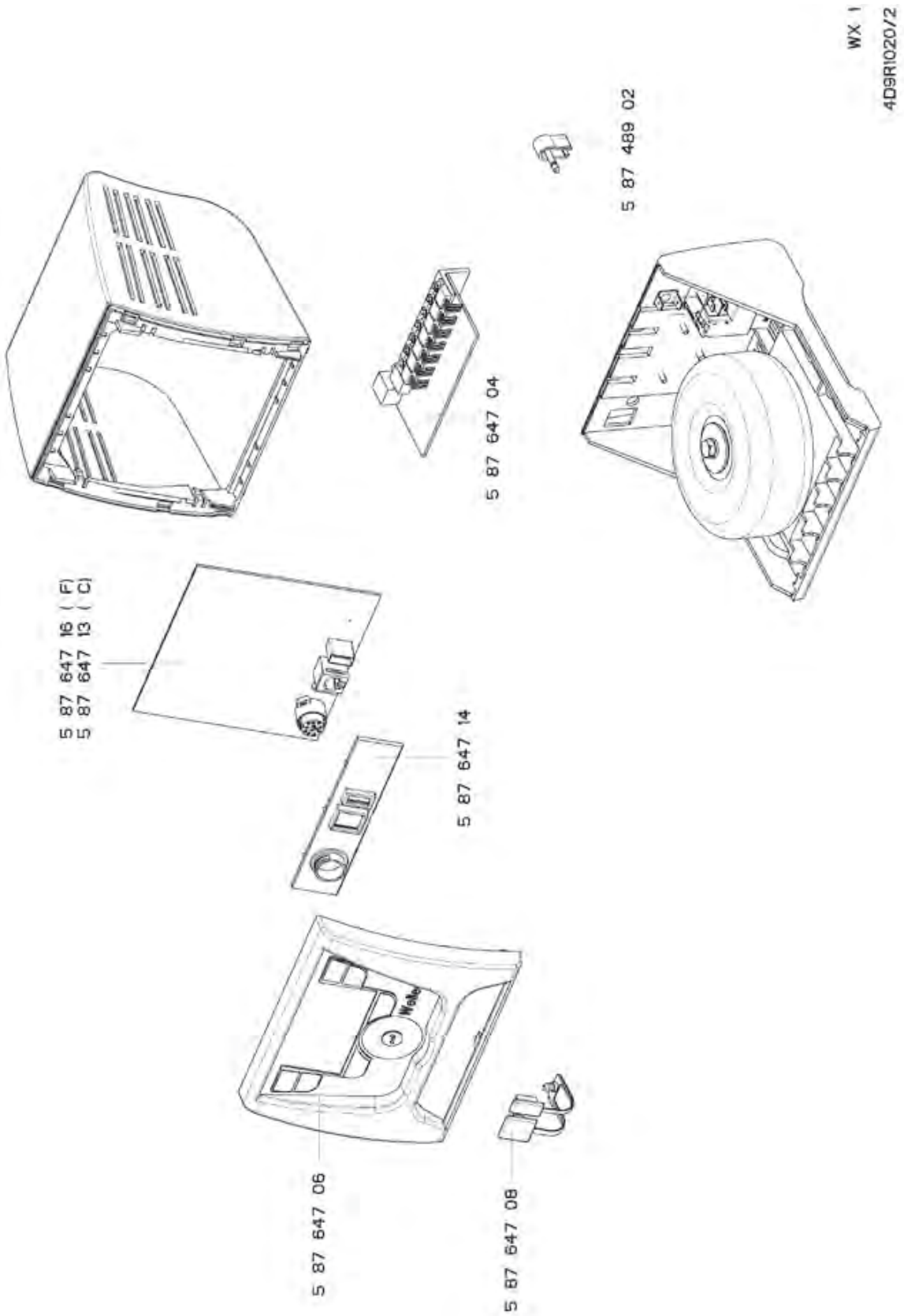
Claims by the buyer for physical defects are time-barred after a period of one year from delivery to the buyer. This does not apply to claims by the buyer for indemnification in accordance with §§ 478, 479 BGB (German Federal Law Gazette).

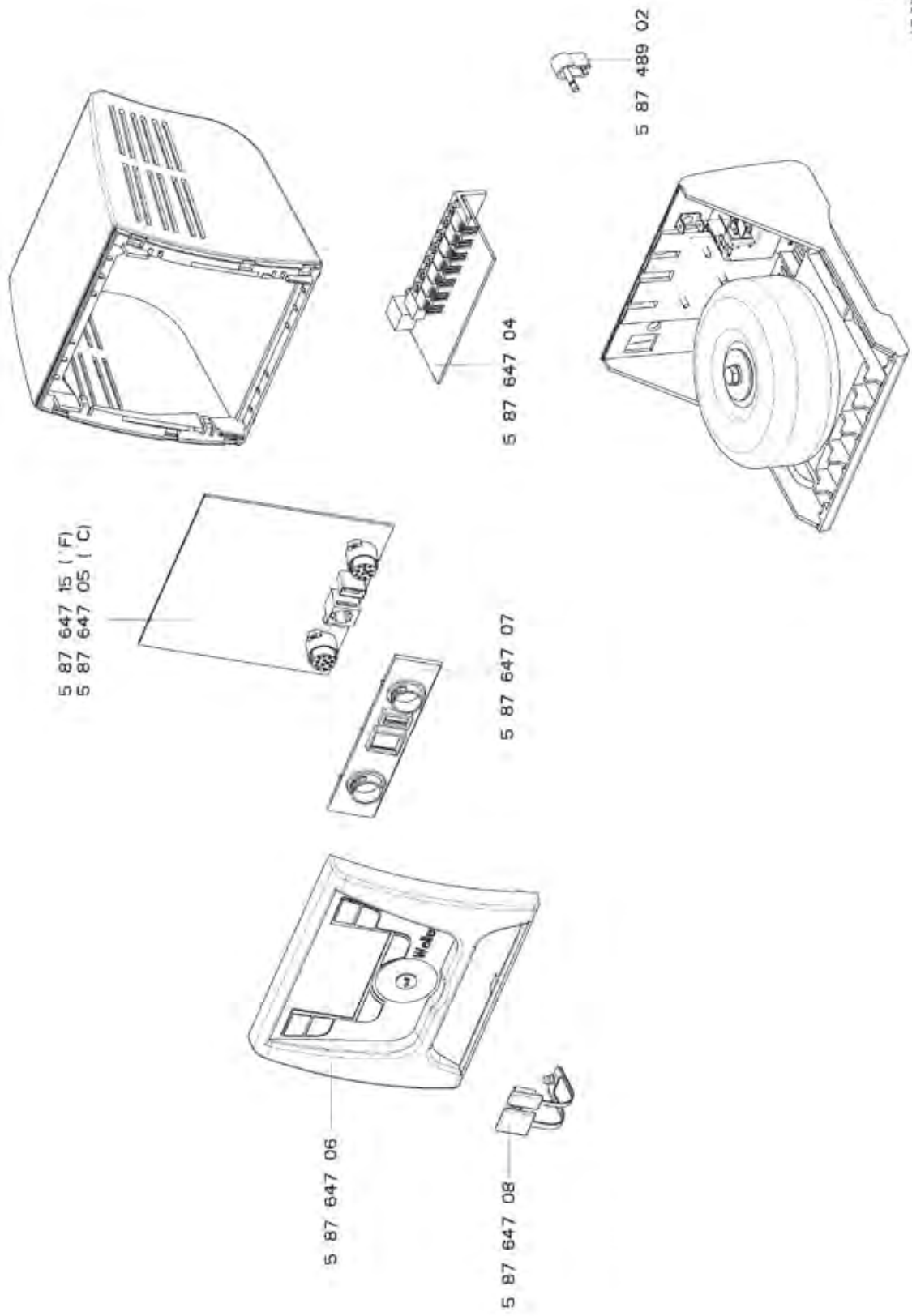
We shall only be liable for claims arising from a warranty furnished by us if the quality or durability warranty has been furnished by use in writing and using the term „Warranty“.

The warranty shall be void if damage is due to improper use and if the device has been tampered with by unauthorised persons.

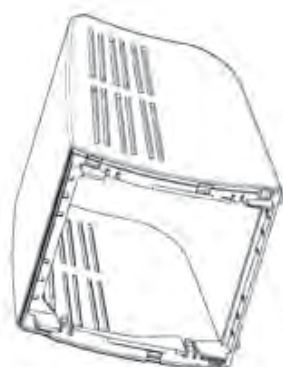
Subject to technical alterations and amendments.

For more information please visit www.weller-tools.com.





WXD 2



5 87 647 15 (F)
5 87 647 05 (C)



5 87 647 20



5 87 647 06



5 13 604 99



5 87 488 52

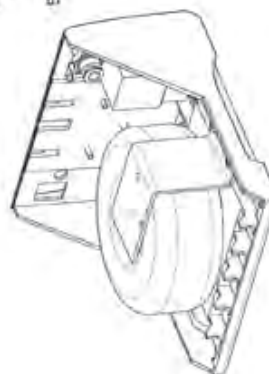


5 87 647 19

5 87 647 18



5 87 489 02



5 87 647 21

WXD 2
409R1034/1

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