# Popular 80 Watt Digital Soldering Station Model WSD81i



### upgraded version of earlier model WSD81

#### **Easy operation:**

Integrated, automatic processes and fewer operating requirements. No calibration needed (IPC compliant).

#### Rugged housing:

Made from high quality, tough, antistatic materials and low wear plug and socket connectors.

#### 100% long-term performance:

Platinum sensor technology gives precise temperature accuracy and control. Compared to other stations, the WSD 81i offers temperature stability and accuracy without variation over time.

## **Scope of Suppply**

- PUD81i Power & Control Unit
- WSP80 Soldering Pencil
- · LT-B Chisel Soldering Tip
- Support Rack with Cleaning Sponge

## **Specifications**

 Temperature Range : 50°C - 450°C

 Temperature Accuracy : ± 2% of final value (±9°C) Leakage Resistance  $: < 2\Omega$  (Tip to Ground) Leakage Voltage : < 2 mV (Tip to Ground) Digital Display : Set & Actual temperatures

 Input Supply : 230VAC, 50Hz



**Features** 

- Stand-By Temperature setting
- Temperature Switch-off Time setting
- Temperature Difference Offset setting
- Setback Time (0-99 minutes) setting
- · Temperature Window can be defined

### Various Soldering Tips, normally available ex-stock, for WSD81i Soldering Station

"ESD" Safe

LT H Soldering Tip 0.8 mm Chisel	
LT A Soldering Tip 1.6 mm Chisel	
LT B Soldering Tip 2.4 mm Chisel	
LT C Soldering Tip 3.2 mm Chisel	
LT D Soldering Tip 4.6 mm Chisel	
LT K Soldering Tip 1.2 mm Chisel Long	
LT L Soldering Tip 2.0 mm Chisel Long	
LT M Soldering Tip 3.2 mm Chisel Long	
LT 4 Soldering Tip 1.2 mm Sloped	
LT F Soldering Tip 1.2 mm Sloped	
LT 1 Soldering Tip 0.25 mm Round	
LT GW SMD Soldering Tip	

LT AS Soldering Tip 1.6 mm Round	
LT CS Soldering Tip 3.2 mm Round	
LT BB Soldering Tip 2.4 mm 60° Sloped	
LT CC Soldering Tip 3.2 mm 60° Sloped	
LT 4X Round Bent Soldering Tip 1.2 mm dia	
LT AX Chisel Bent Soldering Tip 1.6 mm	
LT 1S Soldering Tip 0.2 mm Round Slim	
LT 1SC Soldering Tip 0.4 mm Round Slim	
- LT 1L Soldering Tip 0.2 mm Conical Long	
- LT S Soldering Tip 0.4 mm Conical Long	
LT O Soldering Tip 0.8 mm Conical Long	

## Spare parts, normally available ex-stock, for WSP 80 Soldering Pencil



Part Number	Description
587 447 11	Heating Element with Sensor
587 447 10	Nut & Barrel Assembly
587 447 13	Cord with Plug
587 447 12	Handle

Note: We have listed commonly used spare parts. We can normally supply any spare part for this Weller Soldering Station.

Warranty is 6 months from the date of invoice. It excludes all consumable parts as Heating Elements, Temperature Sensors, Soldering/Desoldering/Hot Air Tips, Cleaning Sponges, Cleaning Brass Wool

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